

# Soft-proofing Applications for Six and Seven Colorants of High-Fidelity Printing Systems Using a Multispectral Approach

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# Motivations

To bridge the gap between HDR imaging and Hi-Fi color reproduction.

→ The intent of this research has two tasks:

1) to derive an HDR contone to Hi-Fi halftone-conversion model, via fitting spectral-reflectance approach.

(isomerism, color-gamut, tone-and-detail)

2) to derive both a contone and a halftone-palate types of image display models, for soft-proofing (simulation) of high-fidelity printing systems.

# Methodologies

- High-Fidelity Color Printing
- Ideal CIE Multispectral Camera Model
  - Proofing for Both Contine and Halftone palettes /Dithering

# High-Fidelity Color Printing Characterization

**CMYKRGB(Press)**

~

**CMYKROG(Proofer)**

**Color Printing**

- **Experiment of 6-colorant/7-ink Color Printing-**

# High-Fidelity Color Printing

- ◆ **Multi-Color Separation** (5-8 colors).
- ◆ Two directions suggested and induced:
  - Imaging detail**, e.g., CMYKLcLm.
  - Gamut of printability**, e.g., CMYKRGB, or CMYKOG.

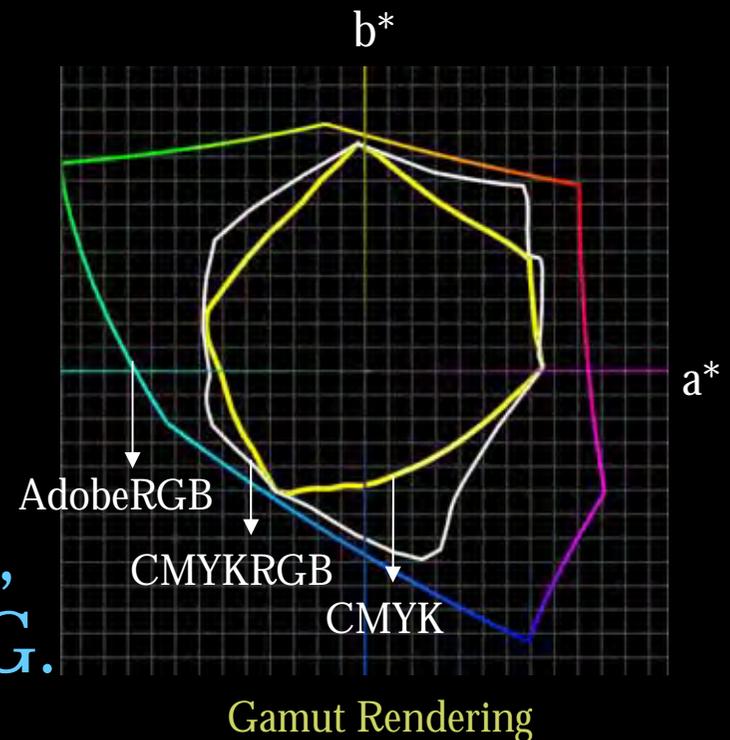
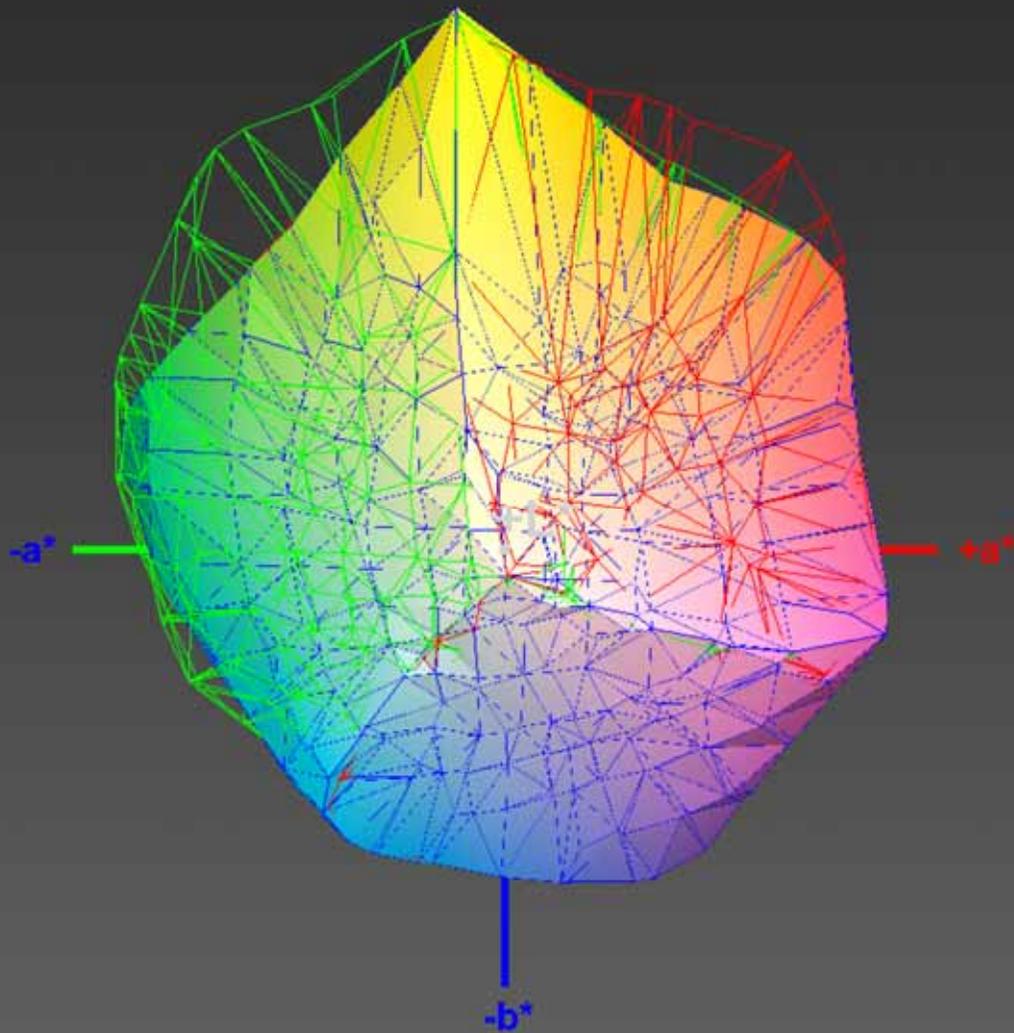


Illustration of the use of Hi-Fi colorants, Green and Orange to extend the gamut only achieved using standard CMYK colorants



(solid with natural coloring: 4-colorant gamut; wireframes with colors: 6-colorant super-gamut (green: CMYKG subset), red: CMYKO subset, and blue: CMYK subset)).

# 7-Ink CMYKRGB Separation (Press)

- ◇ Subdivide the superset of 7-ink into 4 subsets
  - A 4-ink CMYK (1617 color; IT8.7/4)
  - Three 5-colorant subsets: CMYKR, CMYKG, and CMYKB (each 1716 colors)

Dominant Ink	Subgamut	Key Component
Black	CMYK	Black (K)
Red	CMYKR	Red
Green	CMYKG	Green
Blue	CMYKB	Blue

Table : 4 subsets of 7-ink color separation

# 7-Ink CMYKRGB Separation (PRESS)

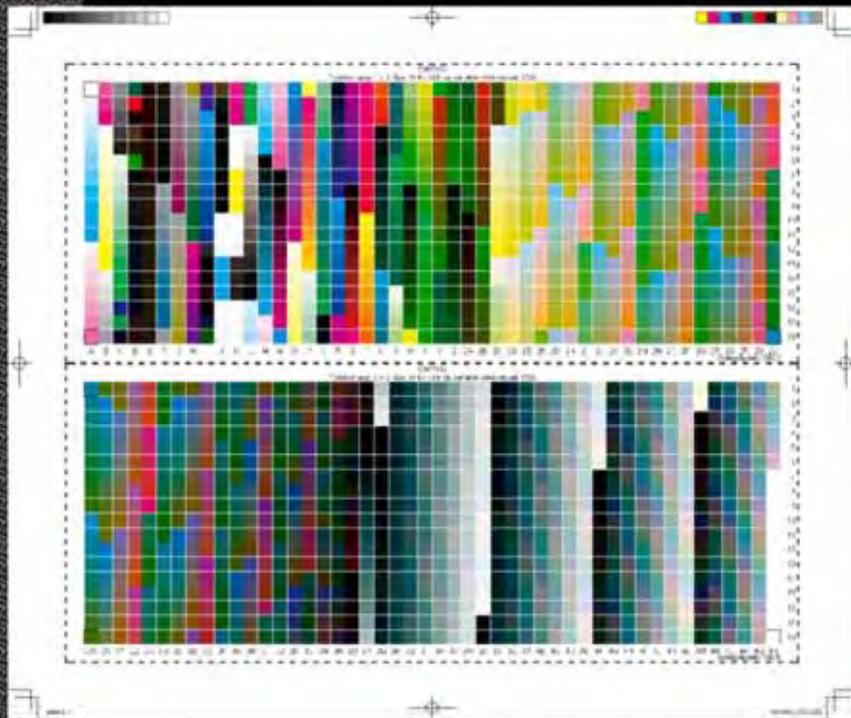
- ◇ 7-ink set used:
  - ✓ CMYK:SAKATA INX T Ecopure J;
  - ✓ Red ink: Pantone Red 032C;
  - ✓ Green ink: Pantone Green C;
  - ✓ Blue ink: Pantone Blue 072C

## 6-Colorant/Ink-subset (Proofer)

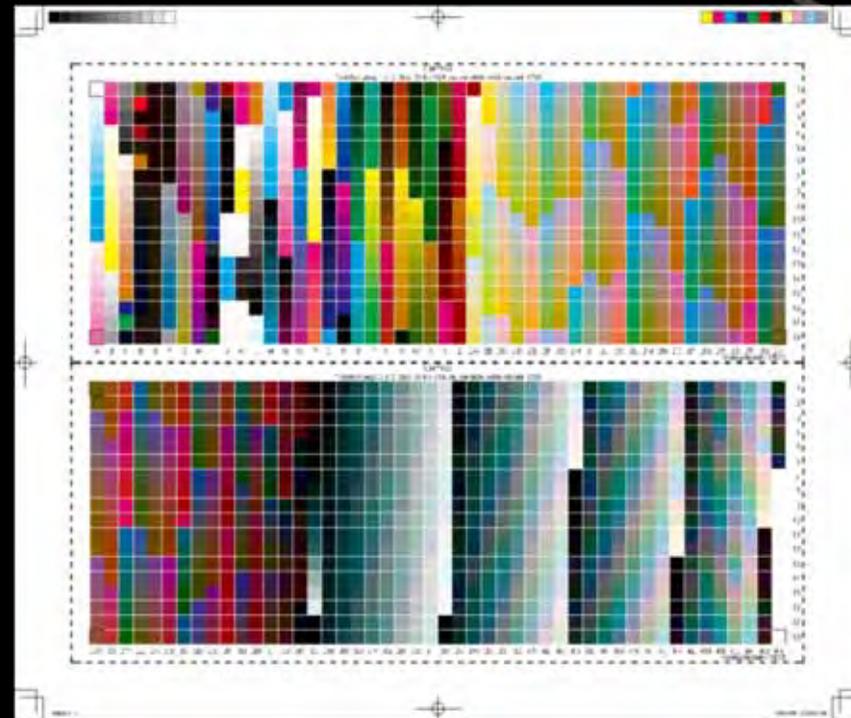
- ◇ **Epson Stylus Pro 9900 (Printer)**
- ◇ **Subdivide the superset 6-ink into 3 subsets**
  - A **4-ink** CMYK (1617 colors; IT8.7/4)
  - Two **5-colorant subsets**: CMYKO and CMYKG (each 1716 colors)

Dominant Colorant	Subgamut	Key Component
Black	CMYK	Black (K)
Orange	CMYKO	Orange
Green	CMYKG	Green

Table: 3 subsets of 6-colorant color separation



CMYKG



CMYKO



CMYK

# Printer/Printing Characterization Models

- ◆ Neugebauer-Type Equation
- ◆ Masking-Type Equations

A modified type masking-type model using a multispectral approach was carried out here.

# Colorimetric Density

- ◇ All of the colorimetric parameters were converted to colorimetric densities in the use of logarithm method as follows:

$$D_r = D_c = \log \frac{X_0}{X}$$

$$D_g = D_m = \log \frac{Y_0}{Y}$$

$$D_b = D_y = \log \frac{Z_0}{Z}$$

# Polynomial Regressive Masking Equations (using SVD)

$$\sum_{j=1}^{C_n^{m+i}} a_j n^{\text{Order}} (m) + (n-1)^{\text{Order}} \dots \sum_{j=C_i^{m+i}+1}^{C_n^{m+n} + C_{n-1}^{m+n-1}} a_j (m) + \dots + 1$$

$$f(x,y,z) = a_0 + a_1x + a_2y + a_3z$$

$$f(x,y,z) = a_0 + a_1x + a_2y + a_3z + a_4xy + a_5yz + a_6zx + a_7x^2 + a_8y^2 + a_9z^2$$

$$f(x,y,z) = a_0 + a_1x + a_2y + a_3z + a_4xy + a_5yz + a_6zx + a_7x^2 + a_8y^2 + a_9z^2 + a_{10}xyz + a_{11}x^3 + a_{12}y^3 + a_{13}z^3 + a_{14}xy^2 + a_{15}x^2y + a_{16}yz^2 + a_{17}y^2z + a_{18}zx^2 + a_{19}xz^2$$

# Masking-Type Equations

<b>Simple linear regression</b>	$f(x,y,z) = D_r = a_0 + a_1x + a_2y + a_3z$
<b>2nd-order regression</b>	$f(x,y,z) = D_r = a_0 + a_1x + a_2y + a_3z + a_4xy + a_5yz + a_6zx + a_7x^2 + a_8y^2 + a_9z^2$
<b>3rd-order regression</b>	$f(x,y,z) = D_r = a_0 + a_1x + a_2y + a_3z + a_4xy + a_5yz + a_6zx + a_7x^2 + a_8y^2 + a_9z^2 + a_{10}xyz + a_{11}x^3 + a_{12}y^3 + a_{13}z^3 + a_{14}xy^2 + a_{15}x^2y + a_{16}yz^2 + a_{17}y^2z + a_{18}zx^2 + a_{19}xz^2$

$$x = D_c = c, \quad y = D_m = m, \quad z = D_y = y$$

(Principal Density or Equivalent Neutral Density)

**Note : Forward model for 3-colors CMY superimposed**

## Broadband Type of Third-Order Model (Colorant Models)

$$\begin{aligned} D_{r-3c} = & a_{1,1} c + a_{1,2} m + a_{1,3} y + a_{1,4} c^2 + \\ & a_{1,5} m^2 + a_{1,6} y^2 + a_{1,7} cm + a_{1,8} cy + \\ & a_{1,9} my + a_{1,10} c^3 + a_{1,11} m^3 + a_{1,12} y^3 + \\ & a_{1,13} c^2 m + a_{1,14} c^2 y + a_{1,15} m^2 c + a_{1,16} m^2 y + \\ & a_{1,17} y^2 c + a_{1,18} y^2 m + a_{1,19} cmy \end{aligned}$$

Similar terms are used for the calculation of  $D_{g-3c}$  and  $D_{b-3c}$ .

# Polynomial Models using SVD method In CMYKOG Model

order	Parameters	No. of Term	Polynomial Regression Model
$n^{\text{order}}\text{-SVD Equation}$	$m$	$(\sum_{i=0}^n H_i^m) + 1$	$\sum_{j=1}^{C_n^{m+n-1}} a_j n^{\text{Order}}(m) + \sum_{j=C_n^{m+n-1} + \dots + 1}^{C_n^{m+n-1} + C_{n-1}^{m+n-2} \dots} a_j (n-1)^{\text{Order}}(m) + \dots + 1$
$3^{\text{rd}}\text{-SVD Equation (MB)}$	$R_{\lambda C}$ $R_{\lambda M}$ $R_{\lambda Y}$ $R_{\lambda K}$ $R_{\lambda E}$	$(\sum_{i=0}^3 H_i^5) + 1$  $= 56$	$\sum_{j=1}^{C_3^7} a_j 3^{\text{rd}}(R_{\lambda C}, R_{\lambda M}, R_{\lambda Y}, R_{\lambda K}, R_{\lambda E}) + \sum_{j=C_3^7+1}^{C_3^7+C_2^5} a_j 2^{\text{nd}}(R_{\lambda C}, R_{\lambda M}, R_{\lambda Y}, R_{\lambda K}, R_{\lambda E}) + \sum_{j=C_3^7+C_2^5+1}^{C_3^7+C_2^5+C_1^5} a_j 1^{\text{st}}(R_{\lambda C}, R_{\lambda M}, R_{\lambda Y}, R_{\lambda K}, R_{\lambda E}) + 1$

Note: 1) BB: *Broadband*, MB: *Multispectral*; 2)  $R_{\lambda 5C}$  is the outcome for 3<sup>rd</sup>-SVD equation in multispectral model (forward process); 3) SVD: **Singular Value Decomposition method**

# Polynomial Models using SVD method In CMYKOG Model

$$\sum_{j=1}^{C_n^{m+n-1}} a_j n^{\text{Order}}(m) + \sum_{j=C_n^{m+n-1} + \dots + 1}^{C_n^{m+n-1} + C_{n-1}^{m+n-2} \dots} a_j (n-1)^{\text{Order}}(m) + \dots + 1$$

$$\sum_{j=1}^{C_3^7} a_j 3^{\text{rd}}(R_{\lambda C}, R_{\lambda M}, R_{\lambda Y}, R_{\lambda K}, R_{\lambda E}) + \sum_{j=C_3^7 + 1}^{C_3^7 + C_2^6} a_j 2^{\text{nd}}(R_{\lambda C}, R_{\lambda M}, R_{\lambda Y}, R_{\lambda K}, R_{\lambda E}) +$$

$$\sum_{j=C_3^7 + C_2^6 + 1}^{C_3^7 + C_2^6 + C_1^5} a_j 1^{\text{st}}(R_{\lambda C}, R_{\lambda M}, R_{\lambda Y}, R_{\lambda K}, R_{\lambda E}) + 1$$

# Gray Component Replacement (GCR)

- ◇ The gray component is the determination of **black-ink channel** (K channel) for reversal model.
- ◇ Conditional rules for GCR (e.g):
  - ◇ if  $(D_{(4C, \min)} < 0.6 \mid D_{4C} < \text{FullColor}_{3C}) \rightarrow D_{\text{GCR}} = .0 (D_{3C} = D_{4C})$ ;
  - ◇ if  $(D_{(4C, \min)} \geq K_{100}) \rightarrow D_{\text{GCR}} = K_{100}$ ;
  - ◇ else  $\rightarrow D_{\text{GCR}} = D_{(4C, \min)} * 0.7$ ;

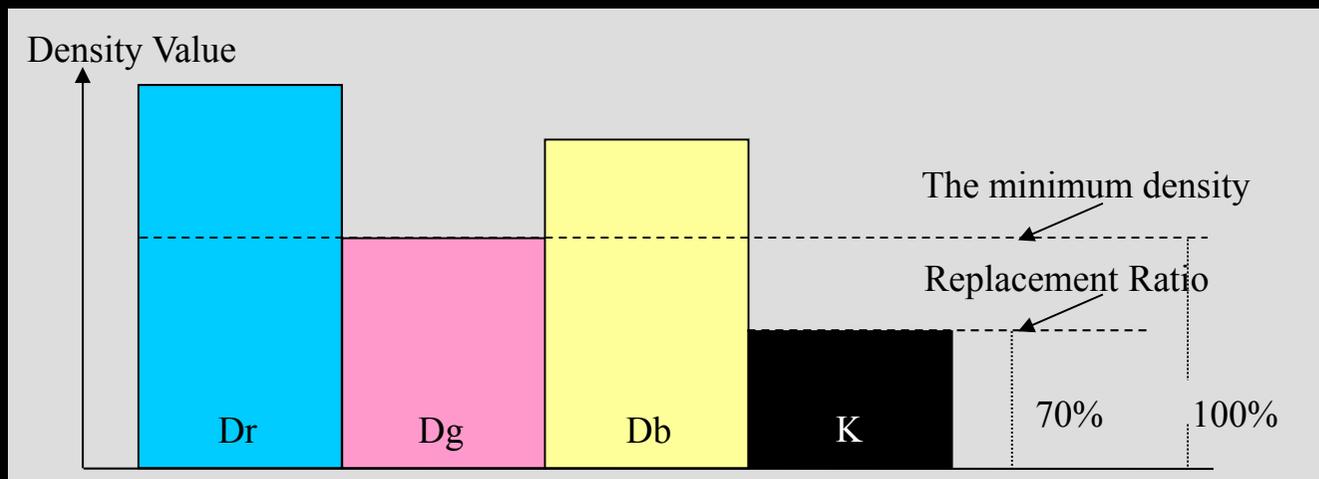
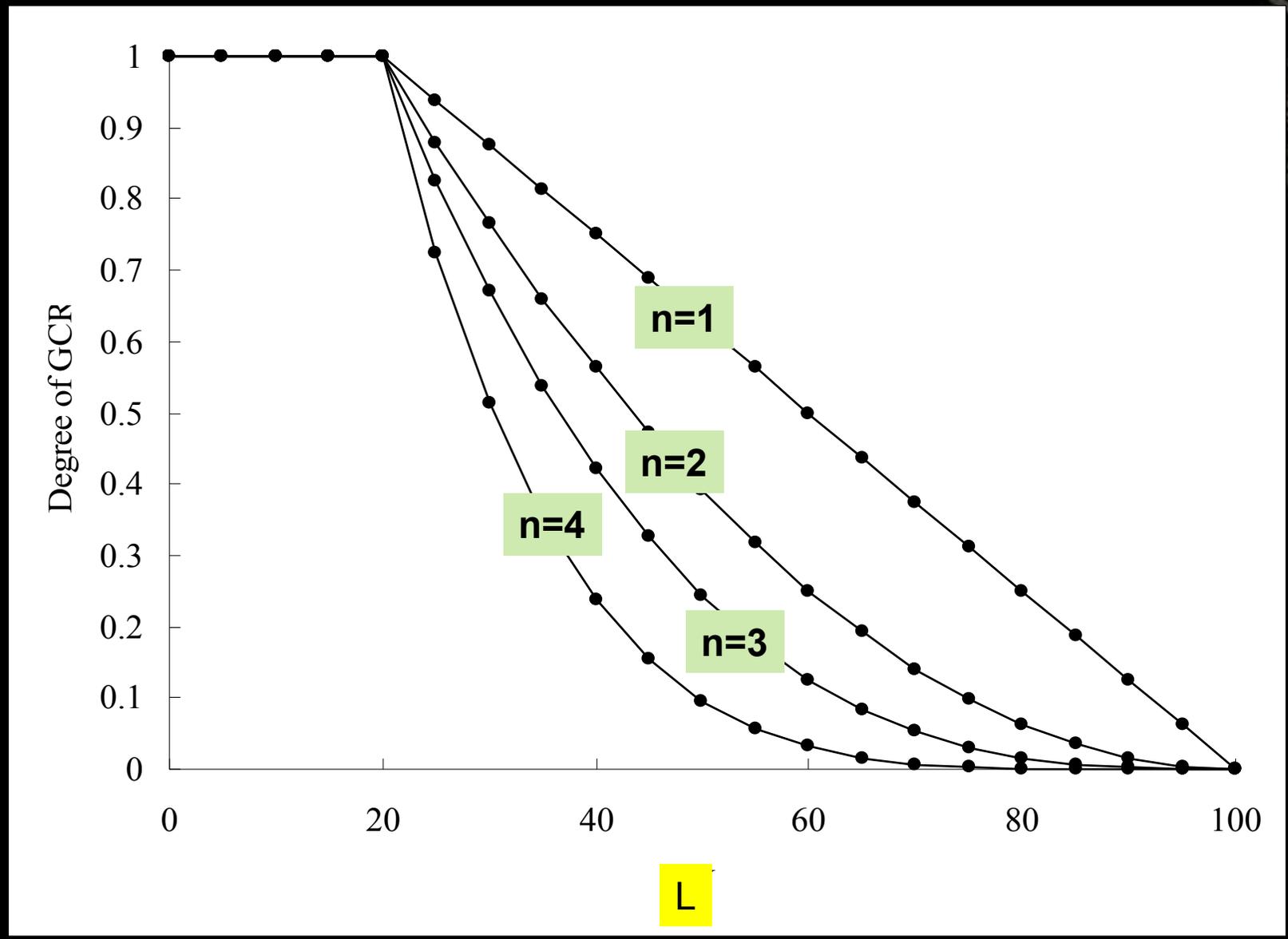


Figure : A schema figure of Gray Component Replacement



**Adaptive Type of GCR:  $\beta = [(100 - L^*) / 80]^n$**

# KCR: Key Component Replacement

Get FDA of Key-Color Component Using Look-Up-Table



Compute `ratio_distance`

```
=computeDistanceAndRatio2KeyColor(Lch_pixel.h);
```



```
extraComponent.E=  
((Math.pow((1-ratio_distance),n_adjKCR_ConcaveC)))  
*extraComponent.E;
```

# Hue Angles of Key-Colors

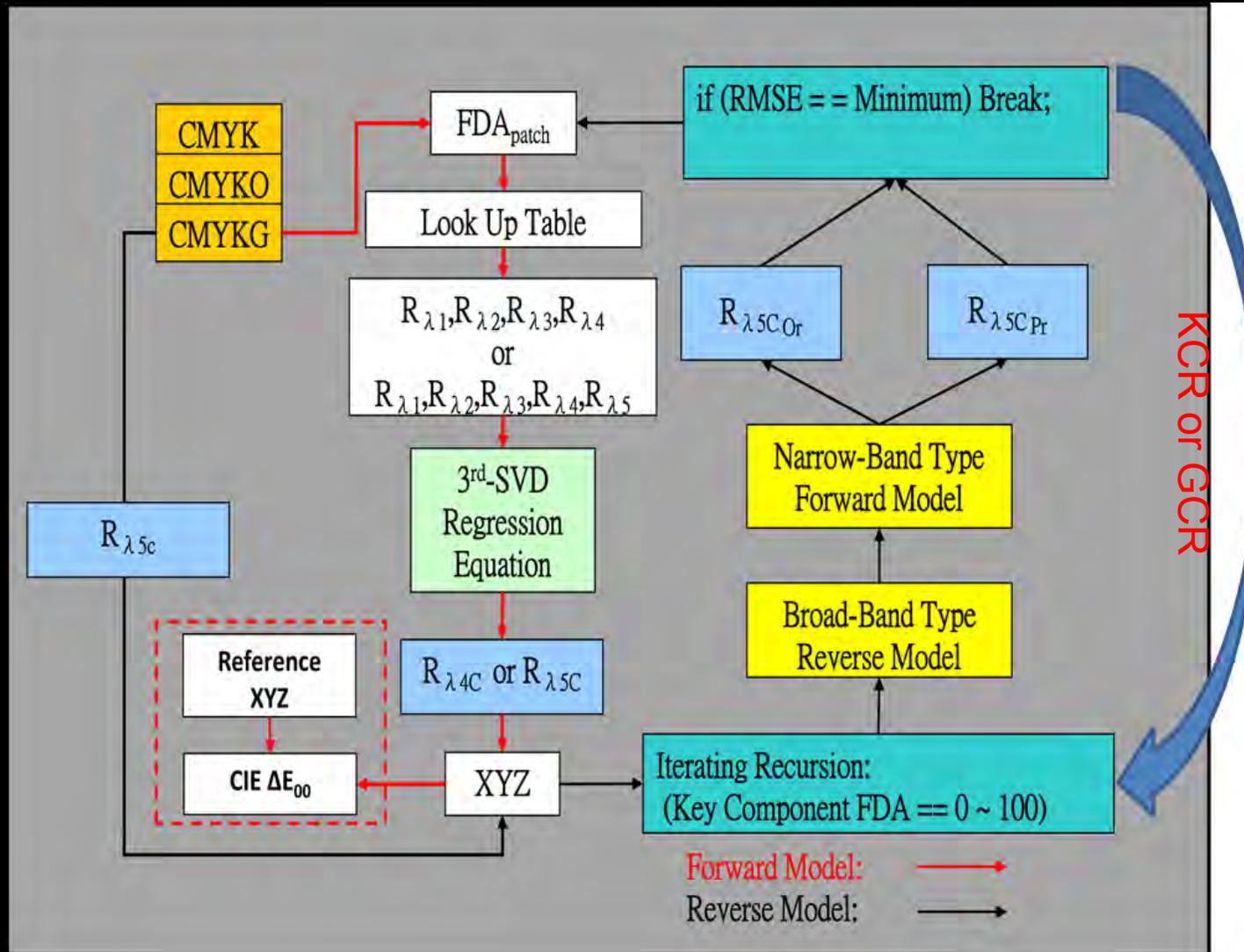
## 6C\_CMYKOG

Hue	Red	E-Orange	Yellow	Green	E-Green	Cyan	Blue	Magenta	Red
L	52.0	66.5	94.6	41.6	83.5	51.3	13.4	52.7	52.0
C	97.5	110.4	106.9	85.0	61.9	70.2	78.1	84.6	97.5
h <sub>i</sub>	39.7	55.6	94.8	161.5	163.1	243.6	306.0	356.3	399.7

## Adobe\_D50 (BenQ Display)

L	64.0		98.0	86.0		90.0	40.0	72.0	64.0
C	127.7		96.5	158.2		98.0	122.7	122.1	127.7
h <sub>i</sub>	41.6		97.2	150.8		194.2	291.9	330.5	401.6

# Polynomial Models using SVD method In CMYKOG Model



# Summary of Prediction performances of the multi-spectral 2<sup>nd</sup>-SVD model (CMYKOG)

Subset	CMYK		CMYKO		CMYKG	
Process	F	R	F	R	F	R
Max	4.44	4.97	3.53	4.98	4.25	4.43
Average	0.80	0.88	0.76	1.44	0.74	1.43
$\Delta E_{00} > 6$ Count	0	0	0	0	0	0
RMSE (Mean)	9.70 E-4	0.0017	7.92 E-4	0.0021	9.54 E-4	0.0040

- in terms of mean  $\Delta E_{00}$ , of four derived Models for transform processes of both the forward (denoted as F) and the reverse (denoted as R) under the  $D_{50}$  condition.

# Summary of Prediction performances of the multi-spectral 2<sup>nd</sup>-SVD model (CMYKRGB)

Subset	CMYK		CMYKR		CMYKG	
Process	F	R	F	R	F	R
Max	5.27	4.85	5.33	5.34	4.89	4.97
Average	1.15	0.92	1.26	1.85	0.99	1.67
$\Delta E_{00} > 6$ Count	0	0	0	0	0	0
RMSE (Mean)	0.0013	0.0018	0.0011	0.0028	0.0011	0.0027

- in terms of mean  $\Delta E_{00}$ , of four derived Models for transform processes of both the forward (denoted as F) and the reverse (denoted as R) under the  $D_{50}$  condition.

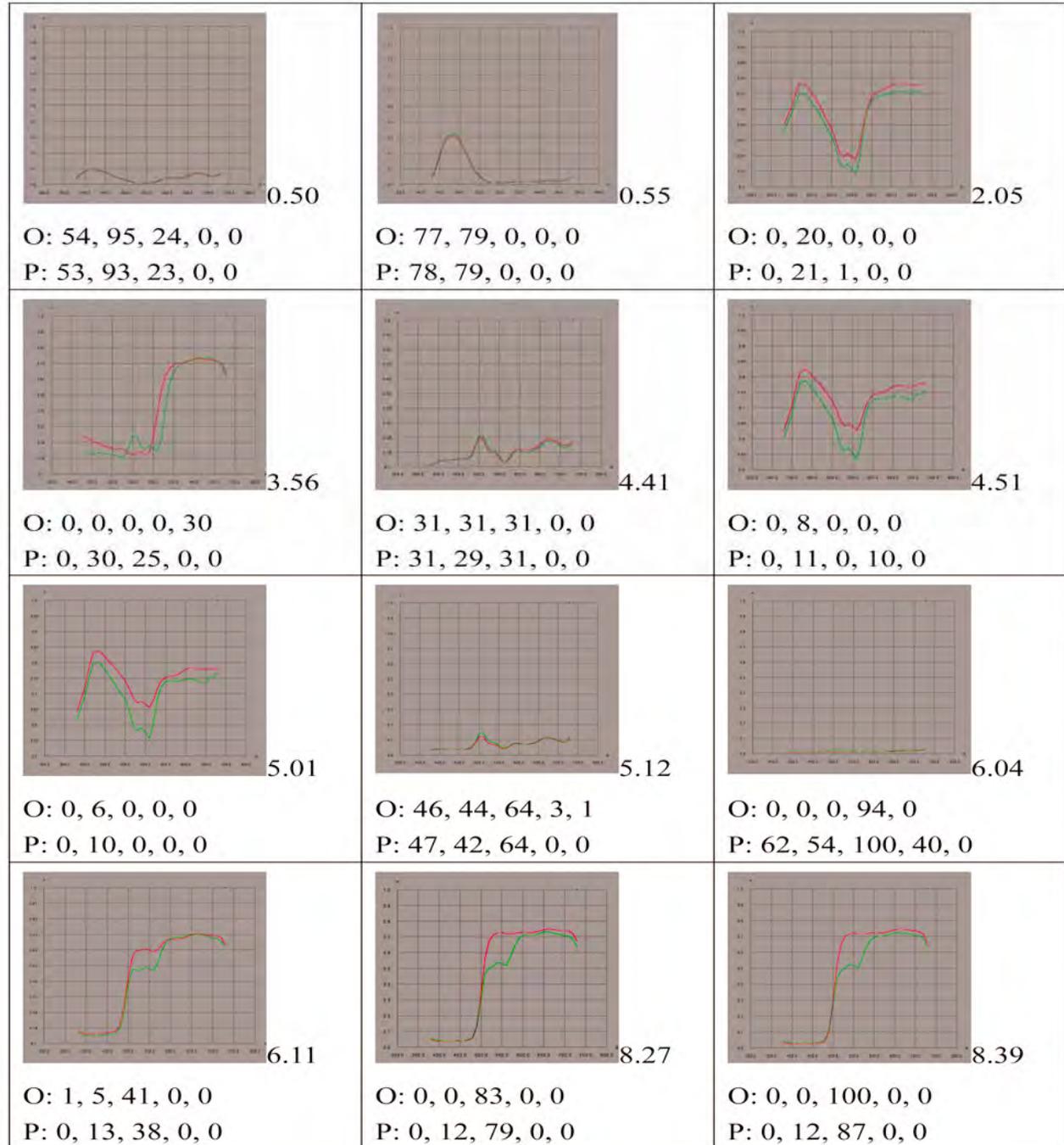
# Summary of Prediction performances of the multi-spectral 2<sup>nd</sup>-SVD model (CMYKRGB)

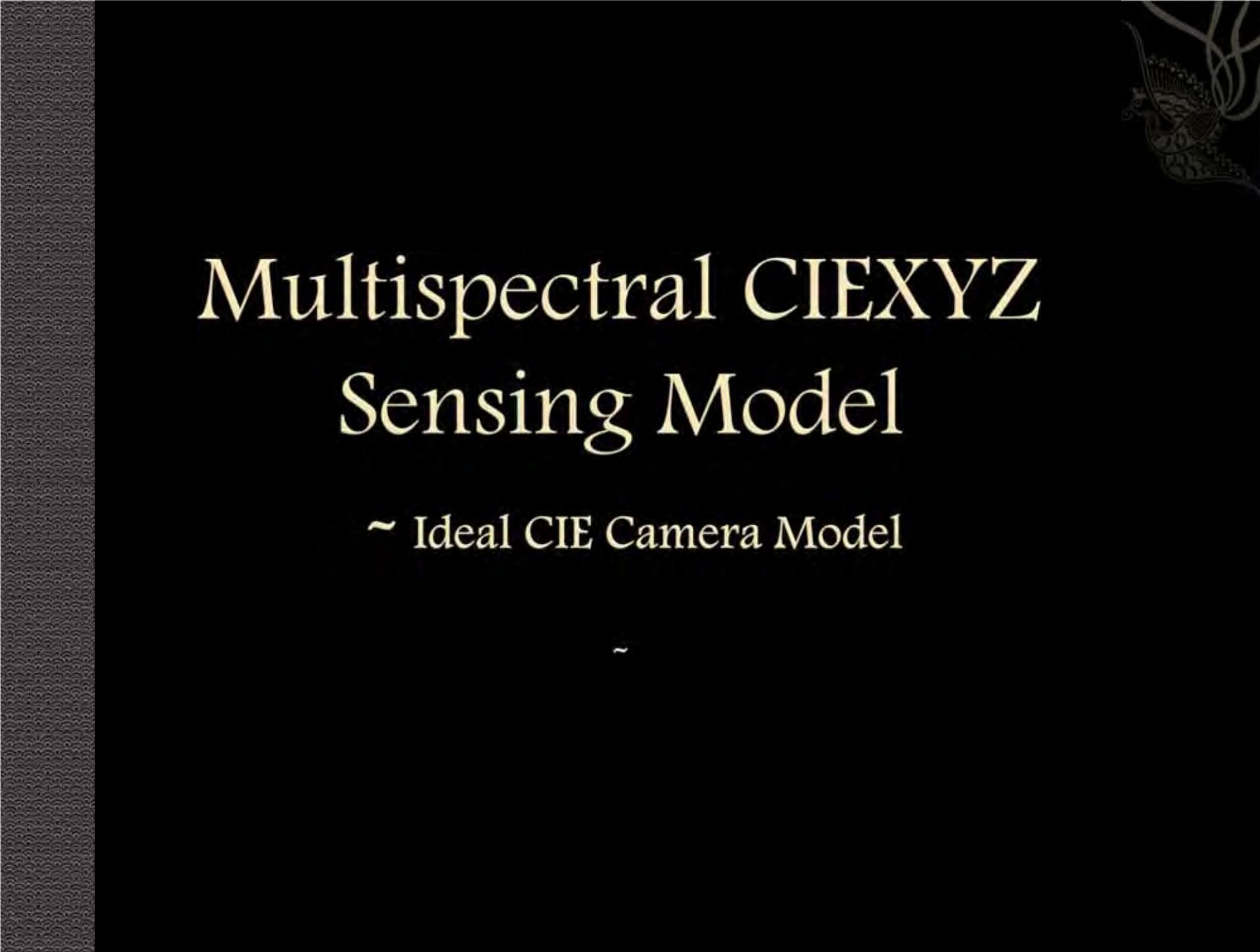
Subset	CMYKB	
Process	F	R
Max	6.47	4.94
Average	1.00	1.61
$\Delta E_{00} > 6$ Count	1	0
RMSE (Mean)	9.78 E-4	0.0026

- in terms of mean  $\Delta E_{00}$ , of four derived Models for transform processes of both the forward (denoted as F) and the reverse (denoted as R) under the  $D_{50}$  condition.

# Sample Comparisons & Patches Analysis

Examples of spectral reflectance (SR) estimated, and comparisons between the original and the predicted (CMYKO set; red line: the Originals; green line: the Predicted)





# Multispectral CIEXYZ Sensing Model

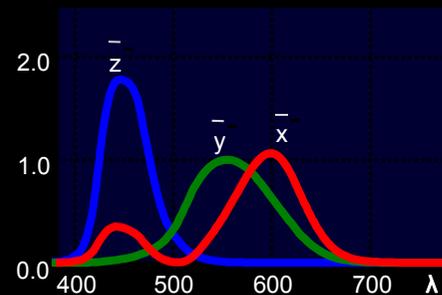
~ Ideal CIE Camera Model

~

# Ideal CIE Camera Model

*A spectra sensing model, virtually equipped with the simulated CIE XYZ three-band filters (with a set of ideal spectral responses)*

- i.e. CIE 1931 Color Matching Function.



# Ideal CIE Camera Model

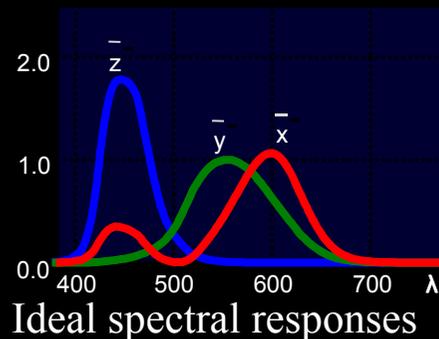
1. An appropriate real **spectral color dataset**

➤ **Munsell Book Glossy** was used in this research

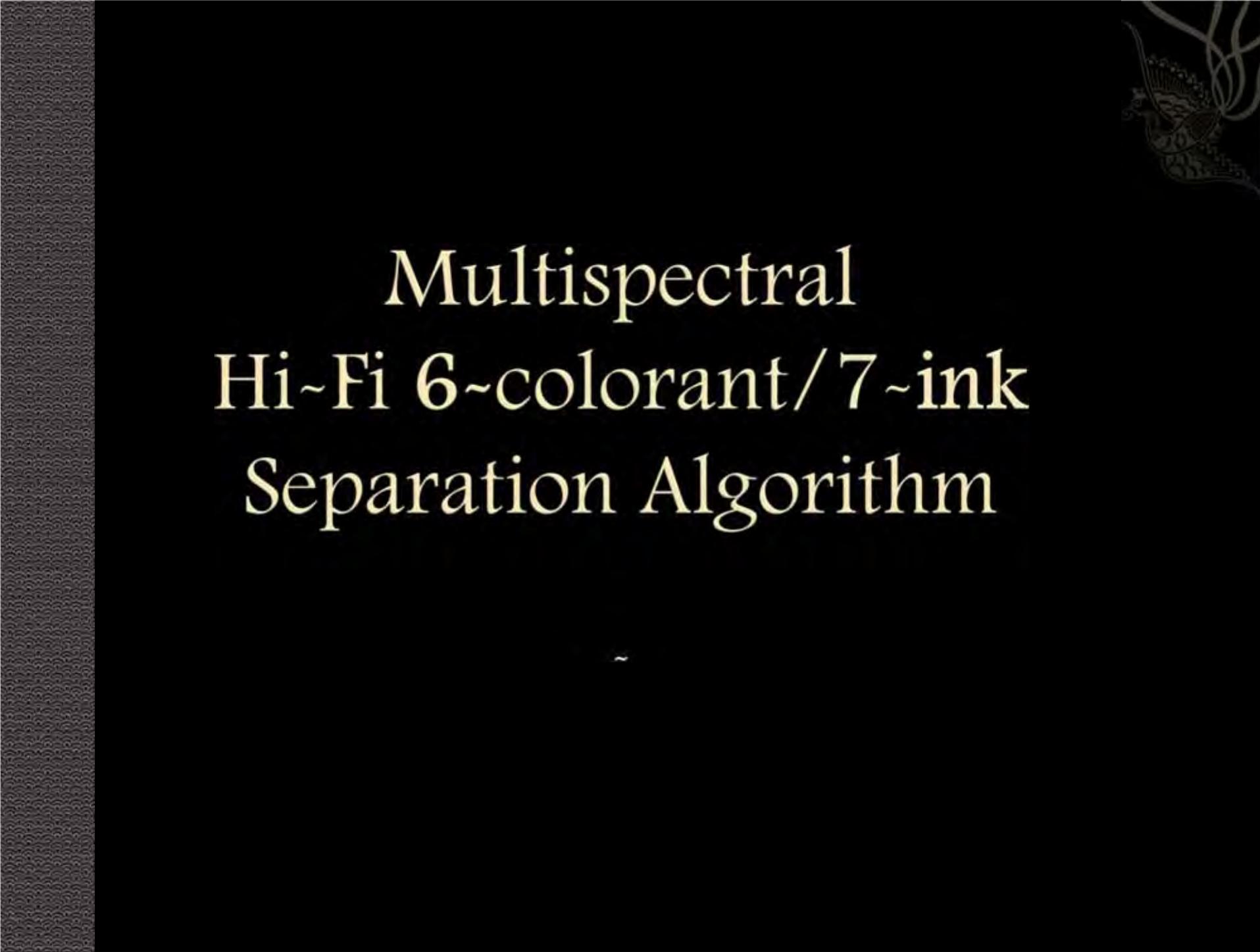
2. SVD and Winner Method

➤ **Basis vectors:** using *SVD method*

➤ **Coefficients:** *approximated by using the well-known Winner-inverse solution*



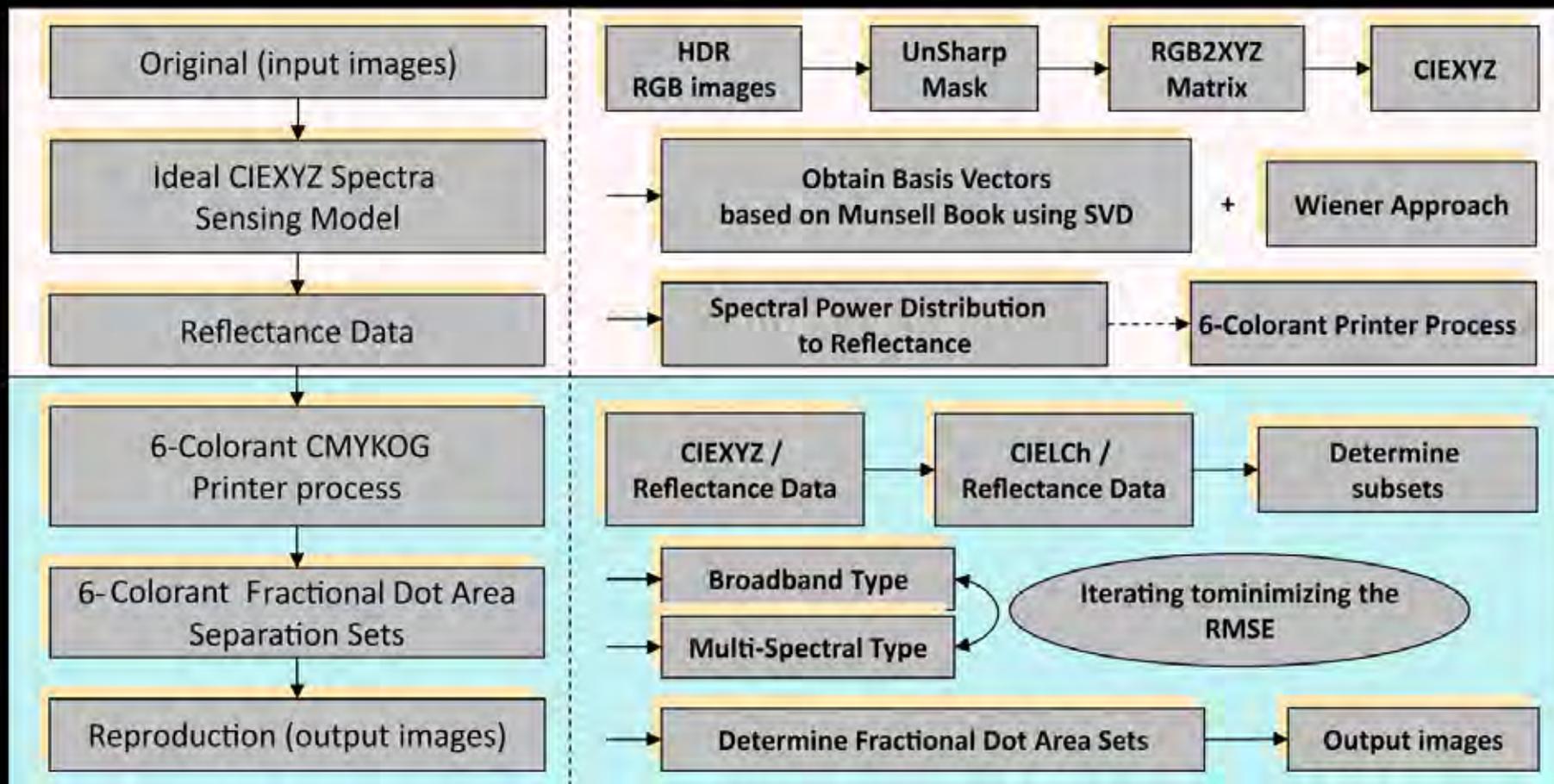
Munsell Book Glossy

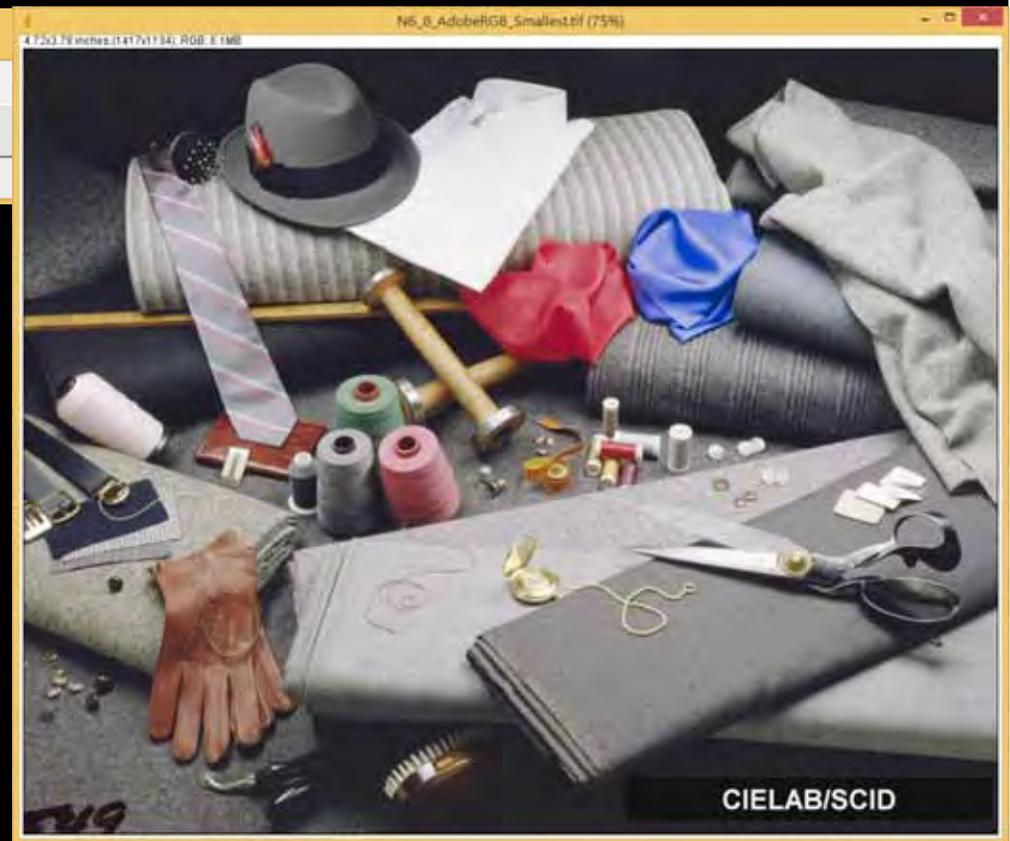
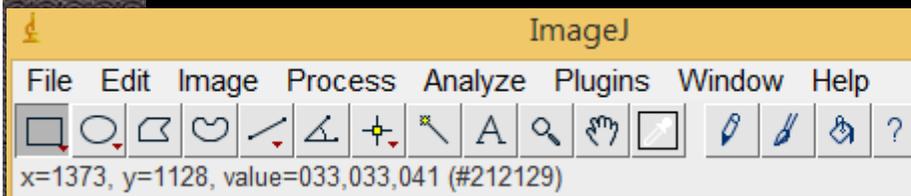
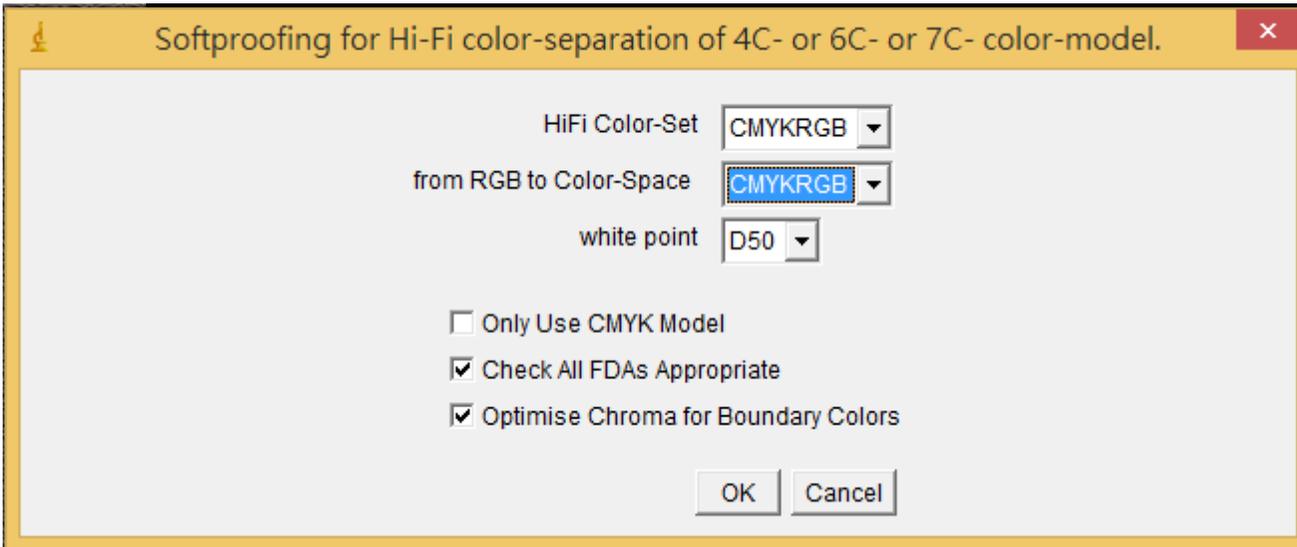


Multispectral  
Hi-Fi 6-colorant/7-ink  
Separation Algorithm

# Computational Procedures of Spectral Hi-Fi 6-colorant/ink Separation Algorithm

AdobeRGB\_D50 Work Space







Original



7C



4C



6C



Soft-proofing  
Using  
Adobe-Type Display  
(BenQ)

Via  
Halftone Palletter  
Dithering

[http://en.literateprograms.org/Floyd-Steinberg\\_dithering\\_\(Java\)](http://en.literateprograms.org/Floyd-Steinberg_dithering_(Java))

## Sample code

The following sample code reads in an RGB image in a raw image file format, dithers it to a specific optimized 16-color palette found using Photoshop, and writes the output to a raw image file. The original image and dithered result are shown below. The raw input image file for this sample can be downloaded at `Image:Amorphophallus titanum USBG smallraw`.



# Implement the core algorithm

Based on the concept of *error diffusion*

- ❑ The nearest palette color is chosen to the current pixel in question, and
- ❑ Then compute the difference of that color from the original color in each RGB channel.
- ❑ Pieces of this difference are dispersed throughout several adjacent pixels not yet visited.

SO: in MY APPROACH:

- ❑ Using  $\Delta E_{00}$  instead of the difference of RGB
- ❑ CMYKRGB  $\rightarrow 2^7 = 128$  palettes
- ❑ CMYKROG  $\rightarrow 2^6 = 64$  palettes

# Implement the core algorithm

<<FloydSteinbergDither definition>>=

```
public static byte[][] floydSteinbergDither(RGBTriple[][]  
image, RGBTriple[] palette)
```

```
{
```

set up result image

loop over all pixels

```
    RGBTriple currentPixel = image[y][x];
```

find nearest color to current pixel

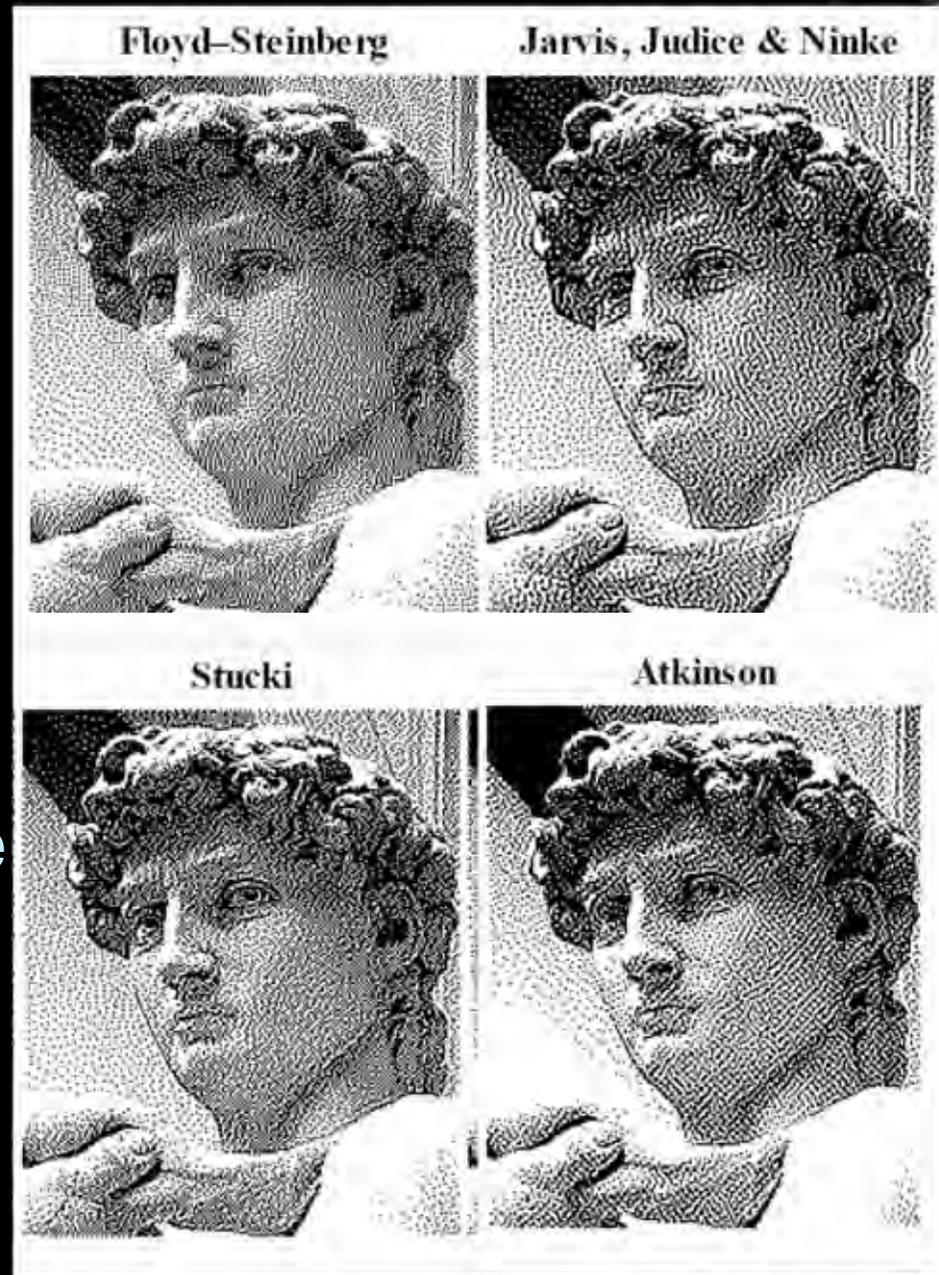
compute and disperse error close loop over all pixels

```
    return result;
```

```
}
```

# 4 Dithering Methods

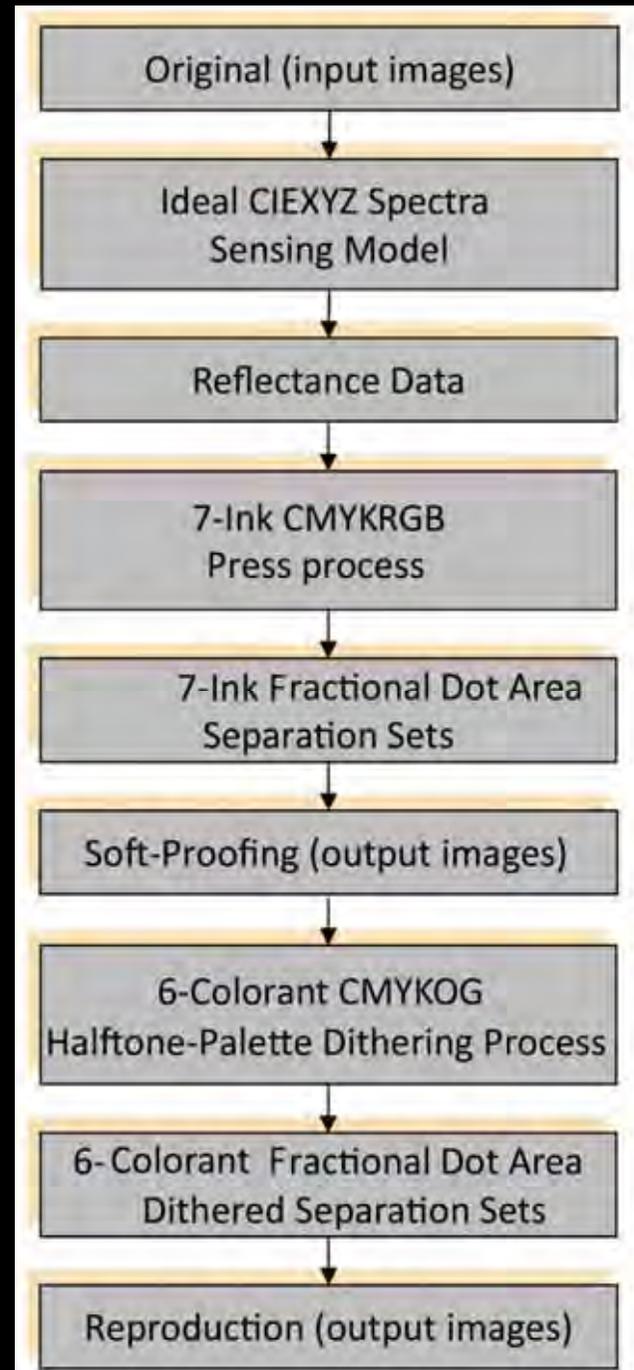
- ❑ Floyd-Steinberg
- ❑ Jarvis, Judice & Linke
- ❑ Stucki
- ❑ Atkinson



Based on the concept of *error diffusion*

7Cto6C\_DitheringProcess

Soft-proofing  
Computational Procedures  
from  
Spectral 7-ink Separation  
Algorithm to 6-colorant  
Dithering Process



Color-Space Converter and dithering transformer settings

GAMMA  [Adjust for better contrast; 1.0 for No change]  
 ax  [0~1]

from ColorSpace   
 to ColorSpace   
 white point

dithering algorithm   
 dithering mode   
 Steps  [2~21, Steps used for dithering each of RGB channels]

separate images

Note : Make sure everything is in order!

Color-Space Converter and dithering transformer settings

GAMMA  [Adjust for better contrast; 1.0 for No change]  
 ax  [0~1]

from ColorSpace   
 to ColorSpace   
 white point

dithering algorithm   
 dithering mode   
 Steps  [2~21, Steps used for dithering each of RGB channels]

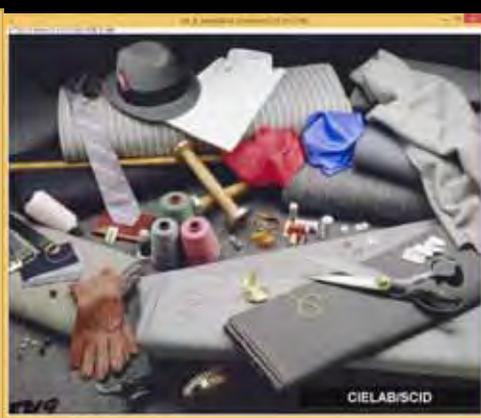
separate images

Note : Make sure everything is in order!

CAM02 settings

La   
 Yb

Surround   
 white point



開啟

查詢(I):

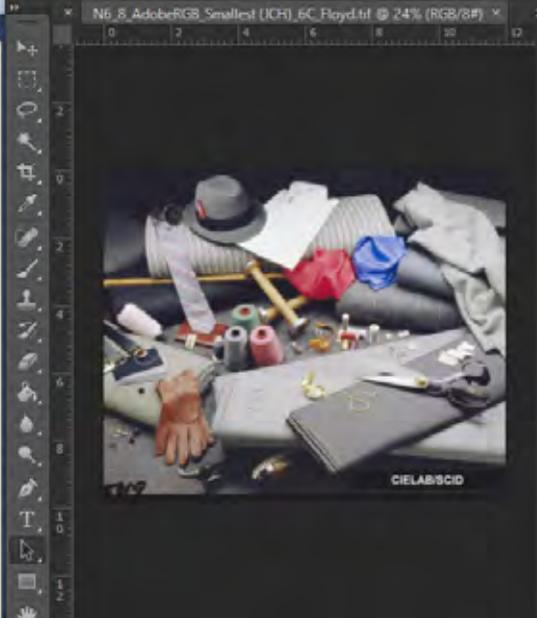
<input type="checkbox"/> 6_color_digital_CMYKOG_lab_modified.txt	<input type="checkbox"/> CMYKK_16_OnlyFDA_OK.tx
<input type="checkbox"/> 6_color_digital_CMYKOG_XYZLab_modified.txt	<input type="checkbox"/> CMYKK_24_OnlyFDA_OK.tx
<input type="checkbox"/> 7Color_CMYKOGW.txt	<input type="checkbox"/> CMYKOG_31Oct14_Lab_4F
<input type="checkbox"/> 20121211_cmykit8_spectra.txt	<input type="checkbox"/> CMYKOG_64C_CMYKOGXY
<input type="checkbox"/> CMYK_16C_XYZLabOK.txt	<input type="checkbox"/> CMYKOG_64C_CMYKOGXY
<input type="checkbox"/> CMYK_16C_XYZLabOK2.txt	<input type="checkbox"/> CMYKOG_64C_CMYKOGXY

檔案名稱(N):

檔案類型(T):



CIELAB/SCID



顏色 色板

R 255  
G 255  
B 255

調整 樣式

增加調整

圖層 色板 路徑

正常 不透明

填色 擦除

好景

# Conclusions

Satisfactorily derived:

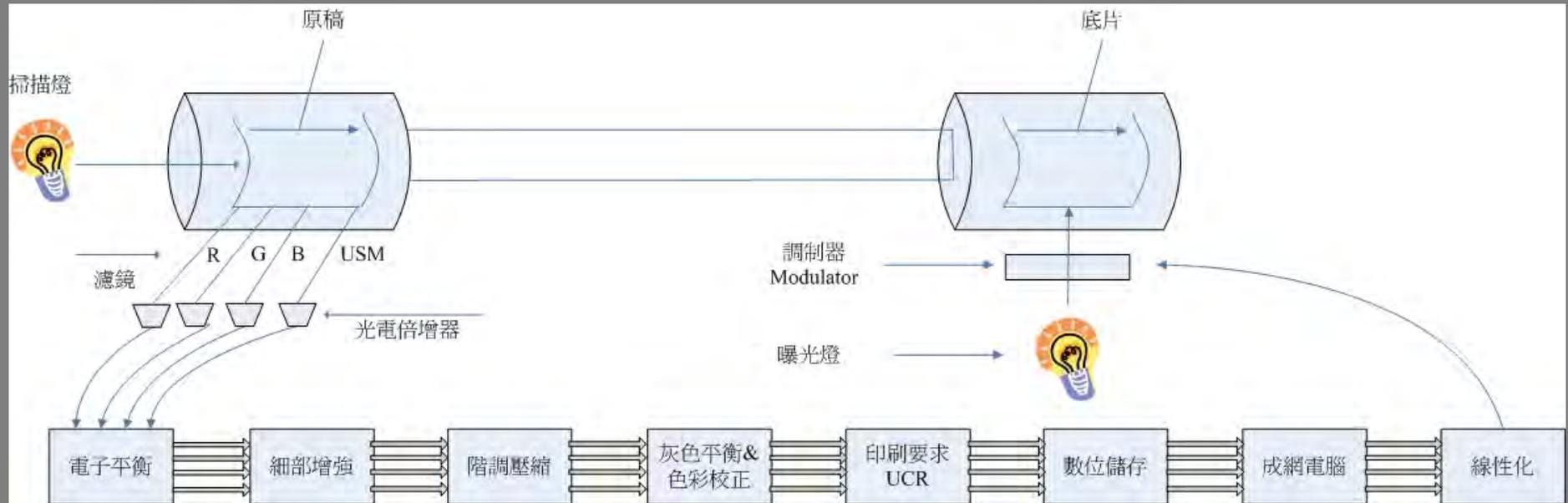
- 1) An HDR contone to Hi-Fi halftone-conversion model, via fitting spectral reflectance approach.
- 2) The CIEXYZ type of camera (sensing) model
- 3) Both Contone and Halftone-palate types of image display models, for soft-proofing of simulation of high-fidelity printing system,

Using CMYKRGB and CMYKOG colorants.

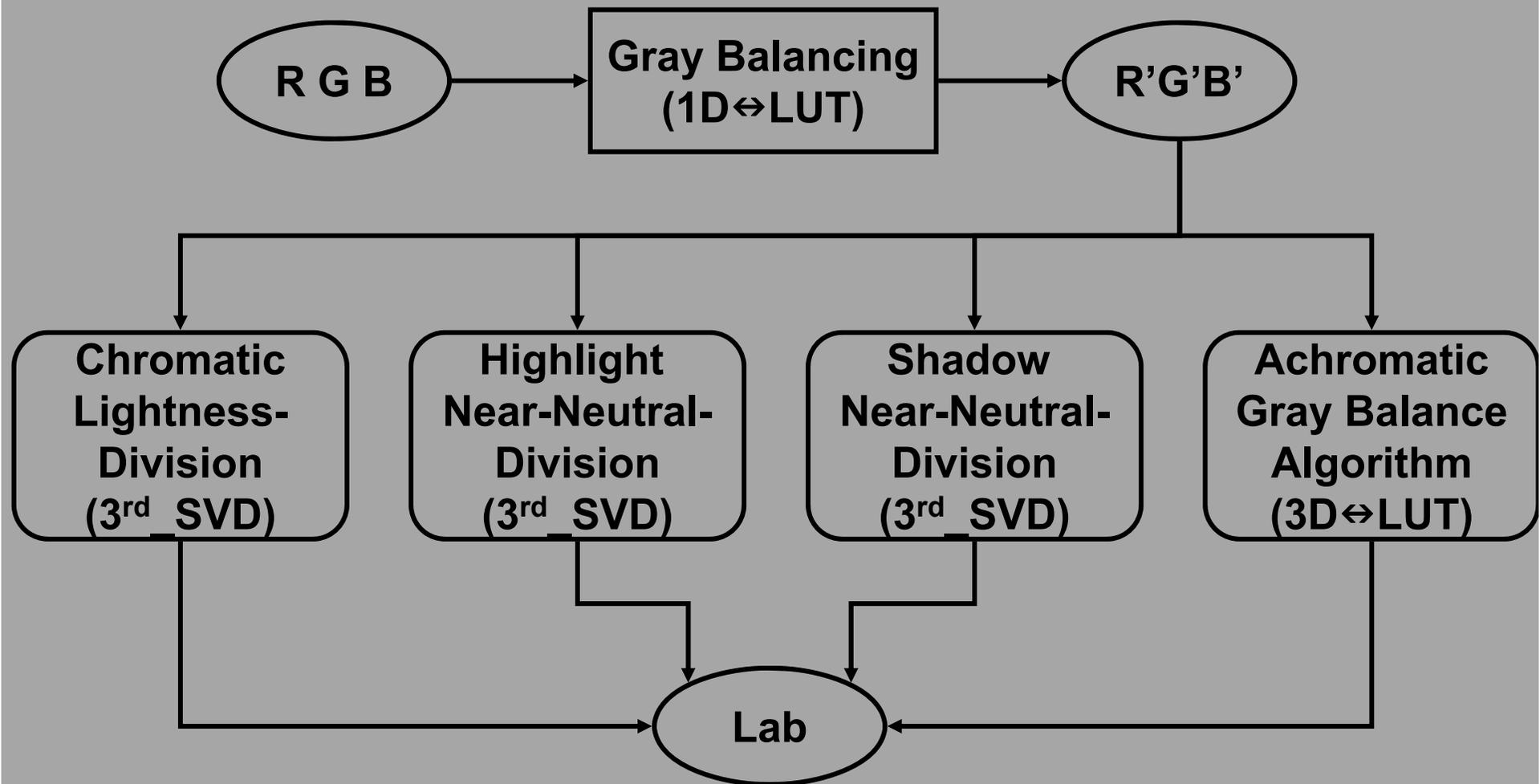


➤ **Future Work**

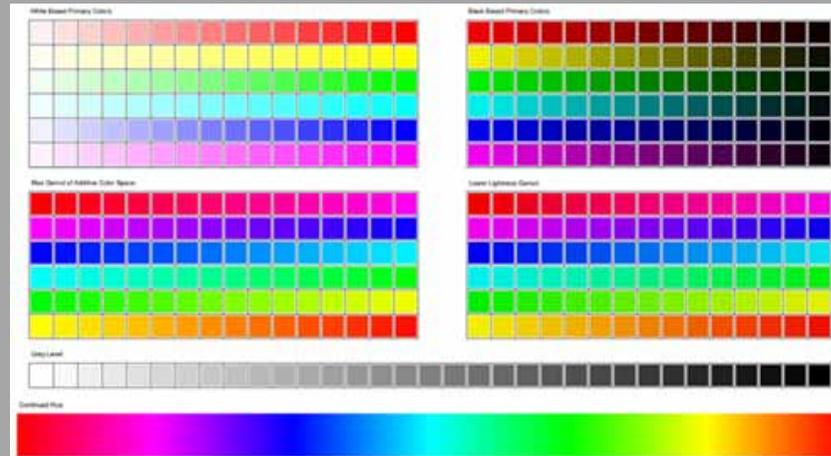
# Process of Scanner



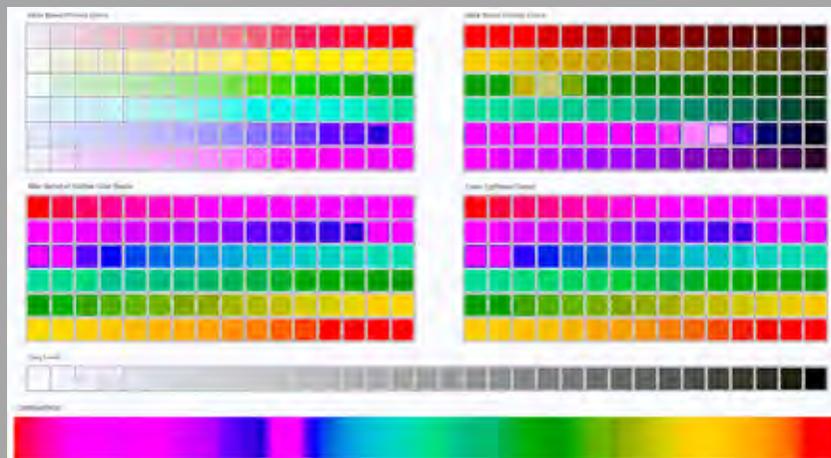
# Scanner / Camera Characterization



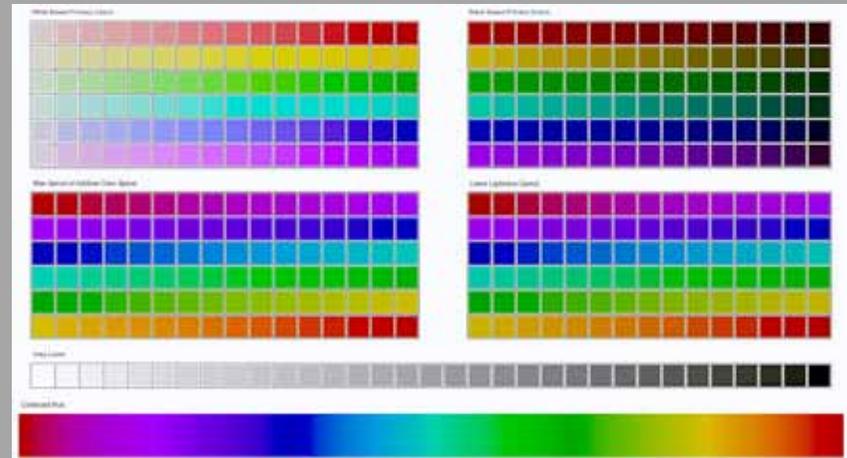
# Refined Device Characterization Model



Original



(before refined)



(after **GB** refined)

Approach	No_GB	GB	L4	L7	GM
Mean $\Delta E$	2.76	2.31	1.53	0.96	1.17