

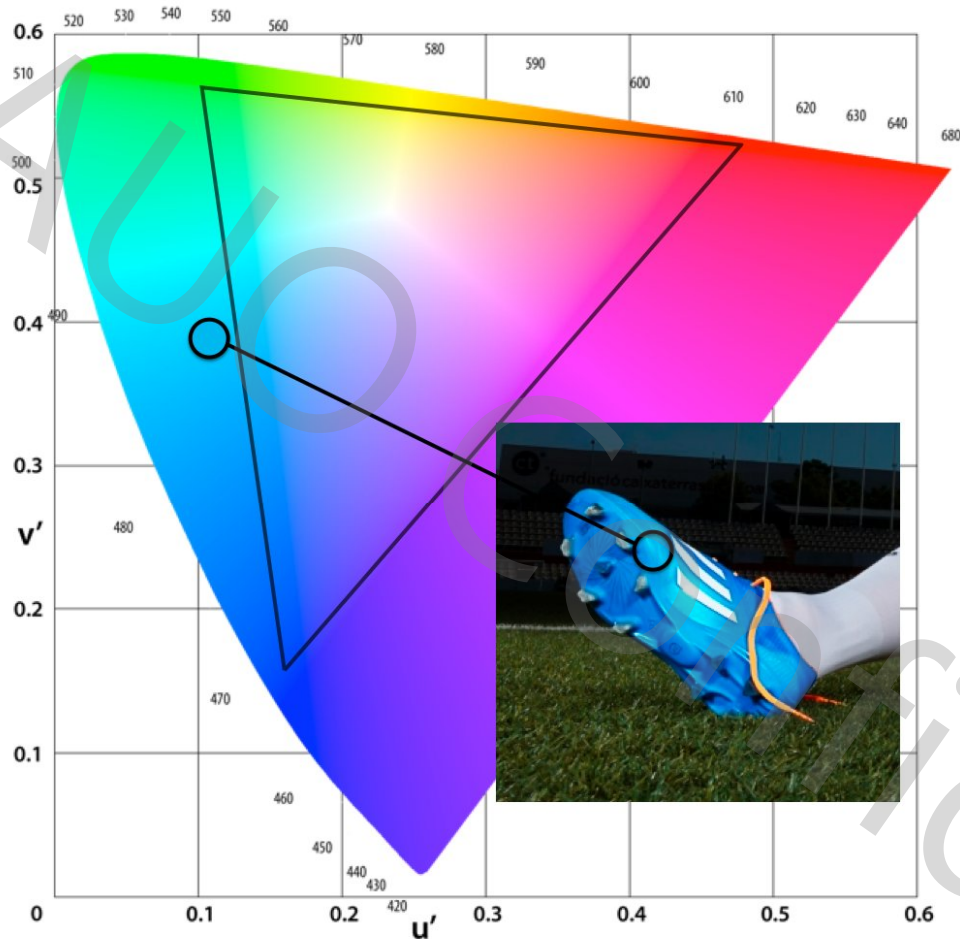
Trend of Wide Color Gamut Liquid Crystal Display

2016 ICC Meeting on Display and 3D Printing



Cheng Hsien Liao

Your HDTV probably can't show off Messi's boots in bright blue glory



- HDTV Color Gamut
- Messi's Boot



Lionel Messi laces up some bright blue boots- designed for the FIFA World Cup 2014 (image source: Adidas)

Figure from : <https://dot-color.com/>

What is Wide Color Gamut Display?

Why should we need WCG Display?

How to approach WCG LCD ?

What is Wide Color Gamut Display?

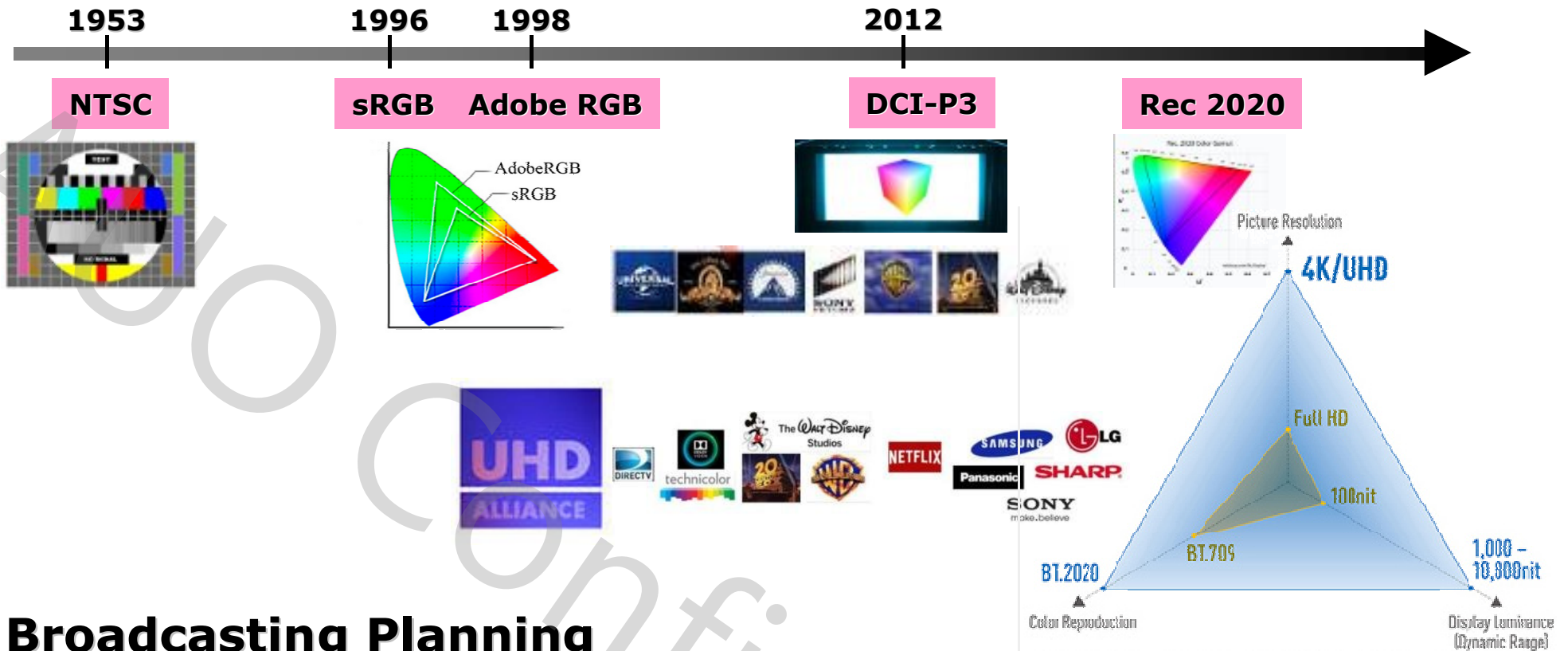
Why should we need WCG Display?

How to approach WCG LCD ?

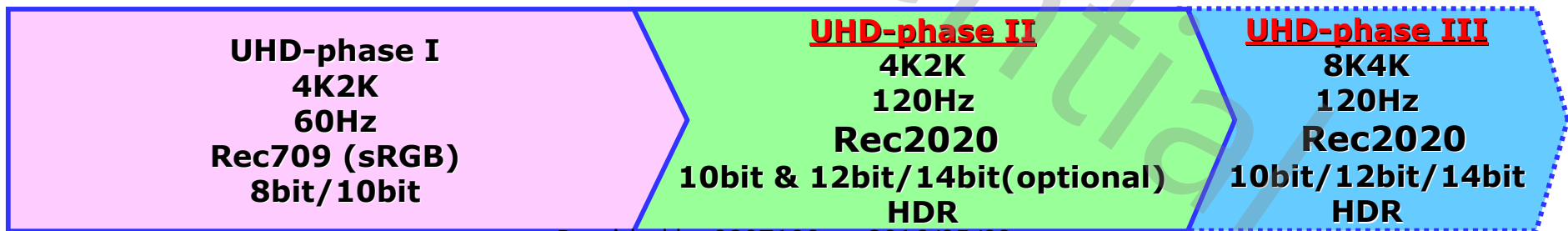
Broadcasting Planning Trend



Color Gamut Specification Trend



Broadcasting Planning



Wide Color Gamut Display of CES AUO



Curved OLED



→ Wide Color Gamut ←

Curved
Bendable
Ultra-large
8K
Ultra-slim



Curved UHD LCD



Ultra-slim UHD LCD



UHD LCD



Curved QDEF UHD LCD



110" Curved UHD LCD









4K UHD LCD

Wide Color Gamut play an important role of CES show!

Wide Color Gamut Display of CES AUO

Wide Color Gamut (Brands Summary)

	 	<p>~100% NTSC ~ 95% NTSC</p>	<p>OLED KR "QD Film"</p>
	 	<p>~ 95% NTSC</p>	<p>KR "QD Film"</p>
	 	<p>~ 100% NTSC</p>	<p>3M QDEF</p>
	 	<p>~ 100% NTSC</p>	<p>3M QDEF</p>
		<p>~ 100% NTSC</p>	<p>3M QDEF</p>
		<p>~ 100% NTSC</p>	<p>3M QDEF</p>

Not only OLED, but also LCD shall reach the 100% NTSC

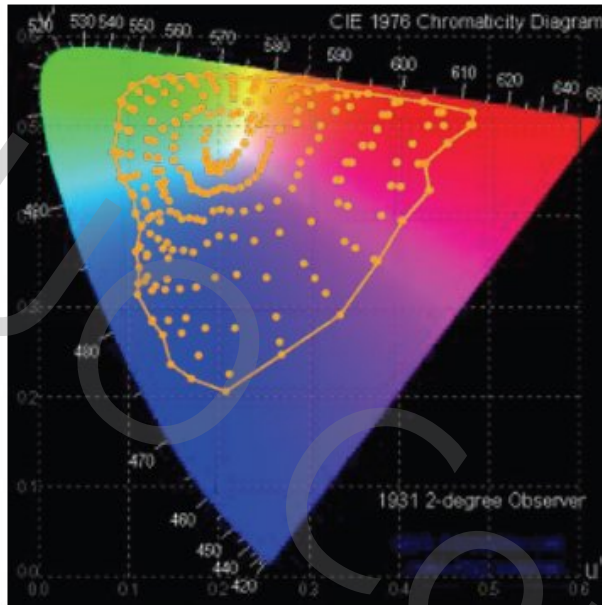
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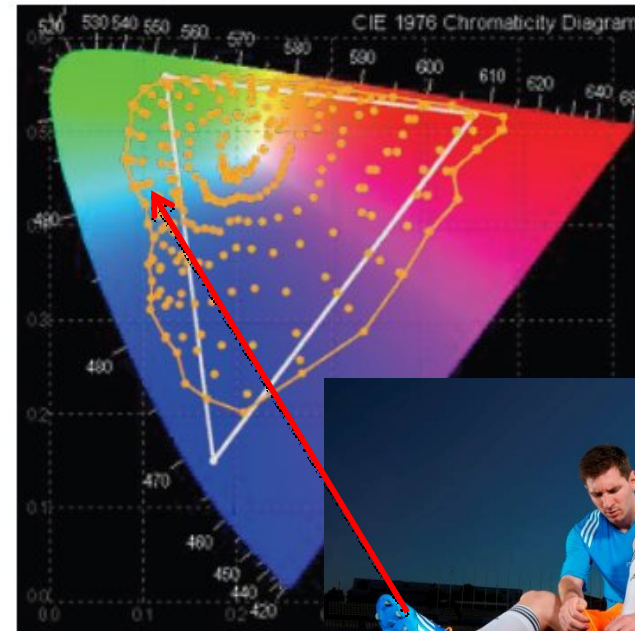
HDTV (Rec.709) is Not for WCG

Pointer's Color Gamut:



"The Gamut of Real Surface Colors", M.R.Pointer, Color Research and Application 5 (1980).

Rec709 / sRGB



Colors measured from reflections of real objects
→ 46% of color space that can be seen by the human eye
by **Dr. Michael Pointer (1980)**
Color Research and Application 5

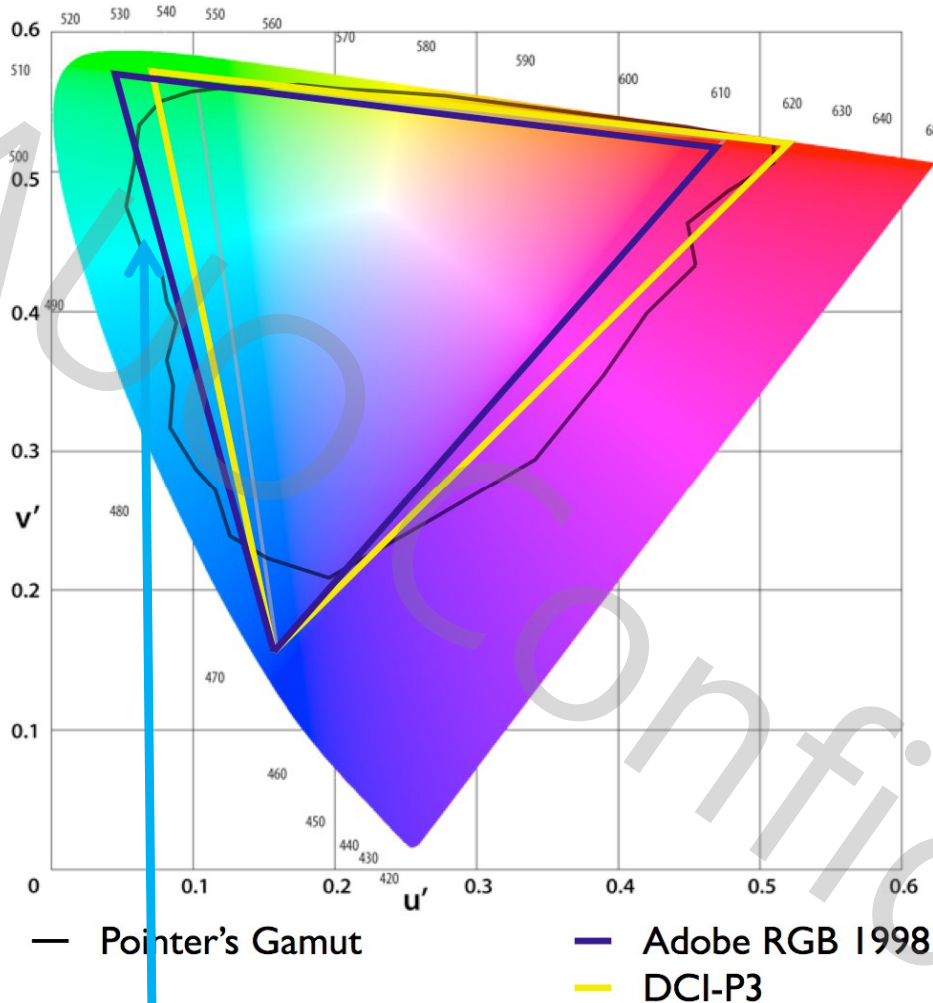
Rec.709 - ITU-R Recommendation for HDTV

- sRGB covers 33% of color space for the human eye
- only covers 70% of Pointer's gamut
- 1990s, HP, Microsoft...etc establish for standard spec corresponding NTSC 70%.

Are Adobe and DCI-P3 Wide Enough?

DCI-P3 – US-American film industry

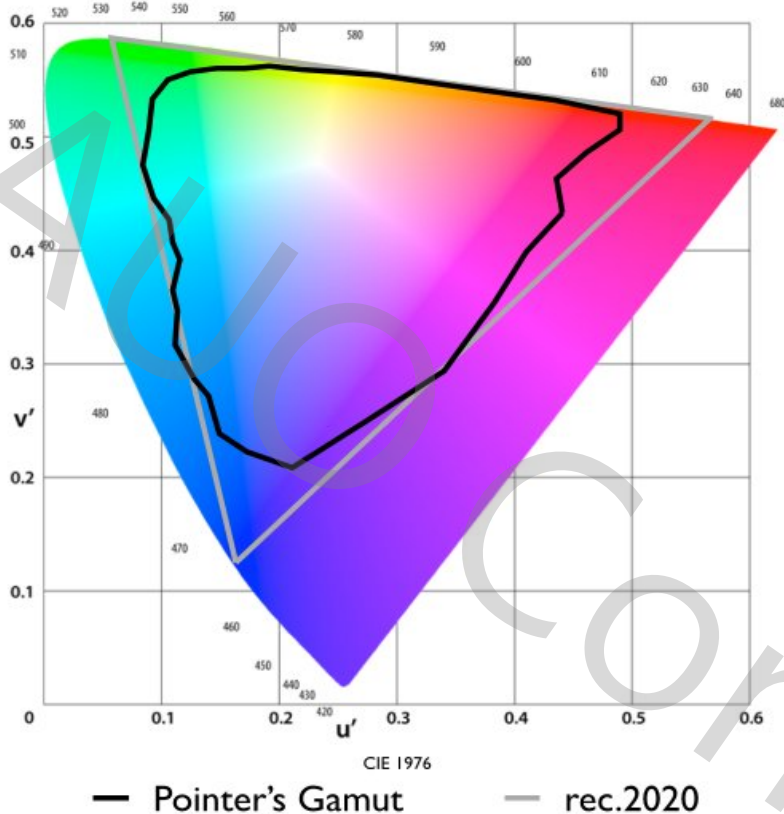
1. 2010s, US American film industry established for digital movie projection → **all of colors from movies are covered.**
2. The DCI-P3 color space covers **41.7%** % of color space for the human eye and only covers **85.5%** of Pointer's gamut
3. **2016, UHD Alliance announced UHD device need to at least 90% DCI-P3 color space for home cinema entertainment.**



Apple - iPad Pro 9.7 (2016)

DCI-P3 signal+

What is Rec2020/BT.2020 ?



Rec.2020 - ITU-R Recommendation for UHD TV

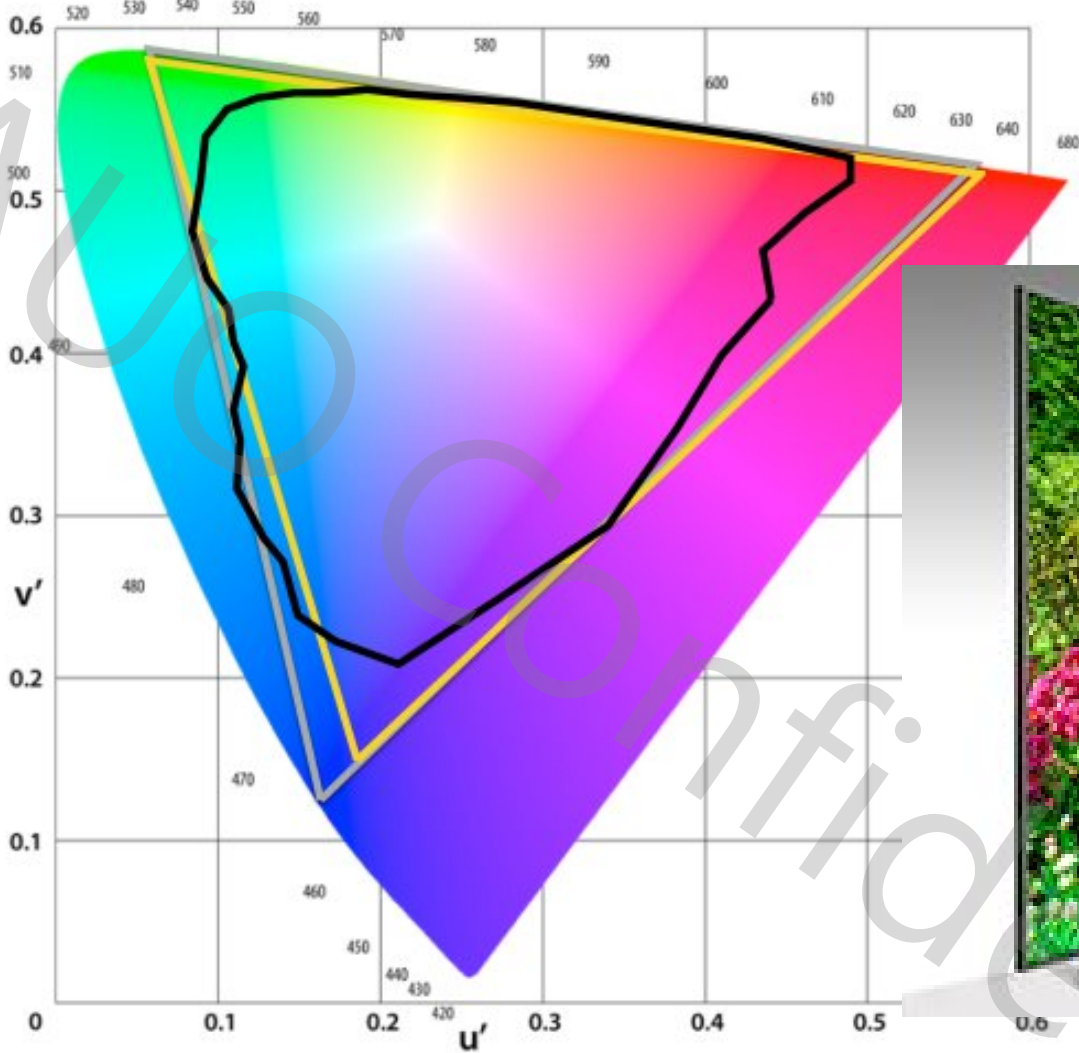
→ **Wide-gamut TV colorimetry should handle all the colors covered by existing TV systems and other related non-broadcasting systems.**

→ **The color-coding efficiency of wide-gamut TV should be comparable to that in the currently used broadcasting systems.**

→ **Every color used in wide-gamut content should be displayable on a reference monitor so that broadcasters can monitor and control the image quality.**

- Covers 76% of color space seen by human eye**
- Covers ~100% of Pointer's gamut, NTSC, sRGB, Adobe RGB, and DCI-P3**

Is rec.2020 UHD broadcast spec really capable?



AUO ALCD TV Display



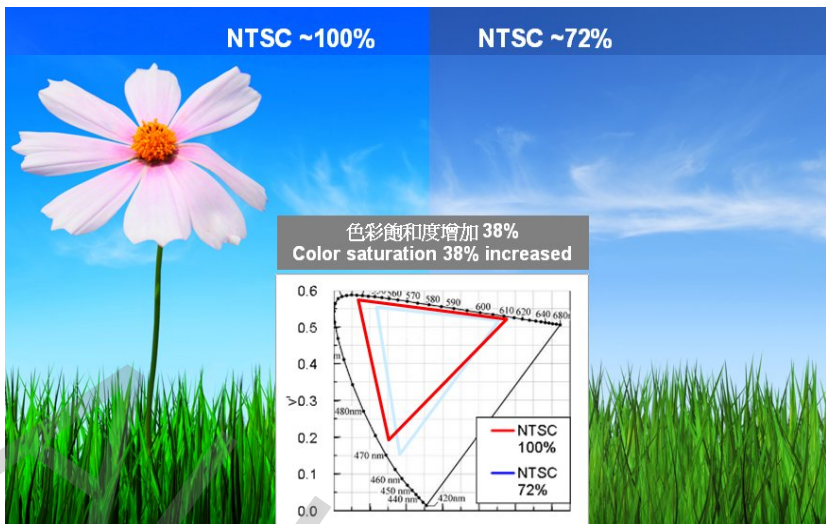
AUO ALCD TV displays adopt 3M Quantum Dot Enhancement Film, achieving over NTSC100% color saturation.

— Pointer's Gamut — 3M QD Gamut — rec.2020

What is Wide Color Gamut Display?

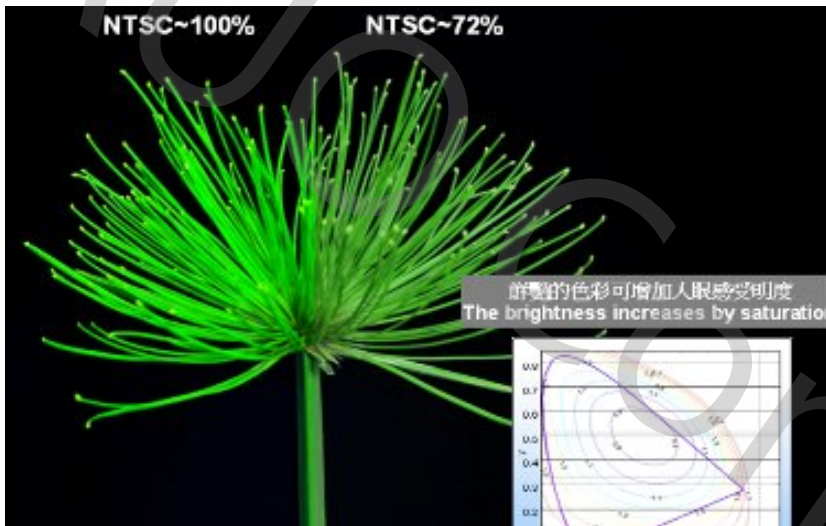
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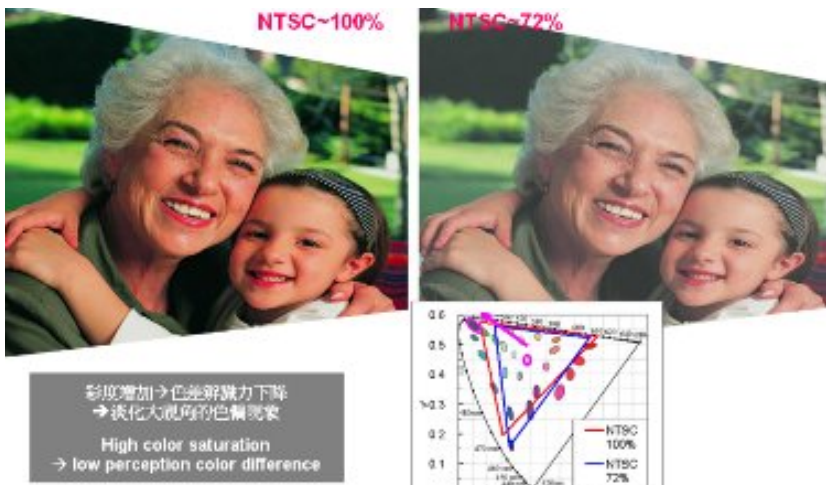


Enrich for best Picture Quality

Wide Color Gamut for Vivid Color (high saturation)



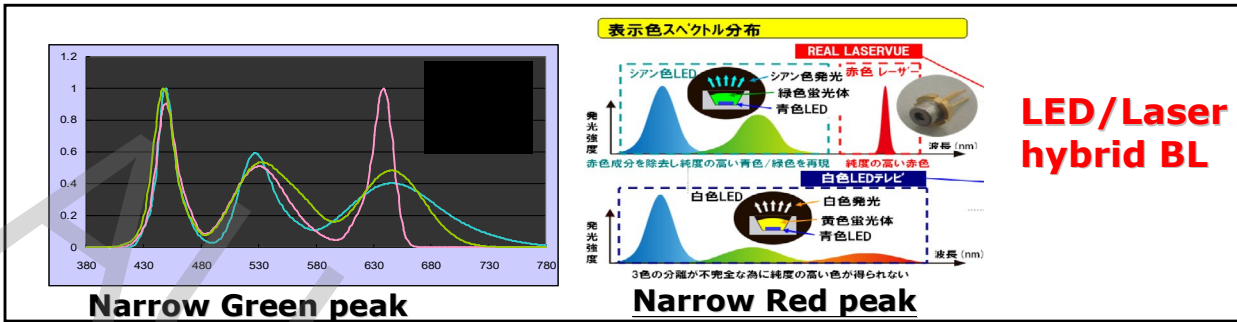
High saturation, high contrast perception



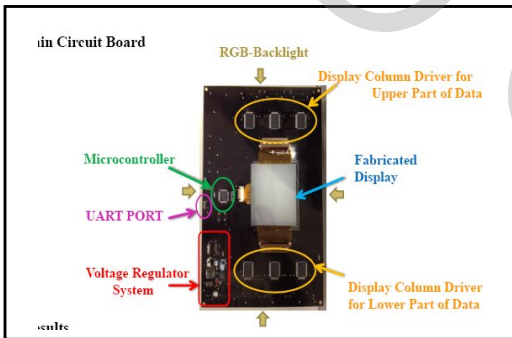
High saturation, better color shift

LCD Development Trend for Much More OLED-Like

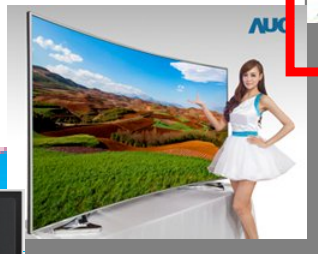
New BL Solution



LED Diming or Sequential

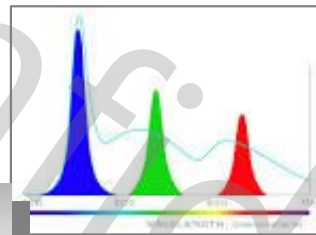


2013
4K TV



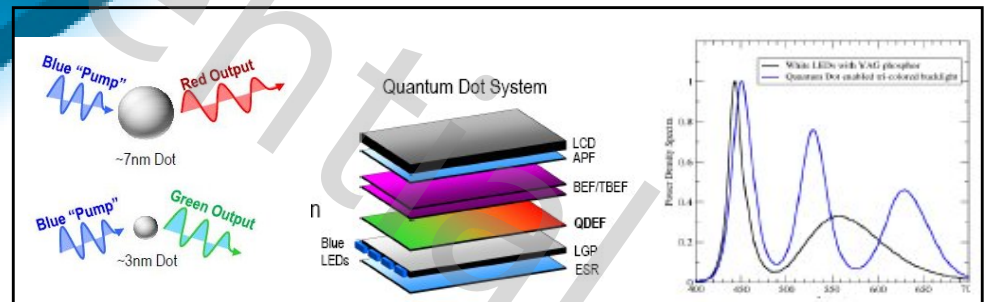
2014
Curved
4K TV

2015
Quantum
Dot TV

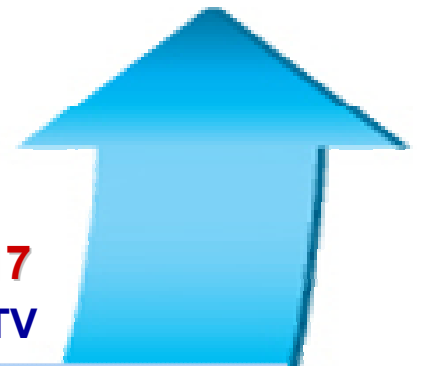


2016
OLED-Like
TV

QD Solution



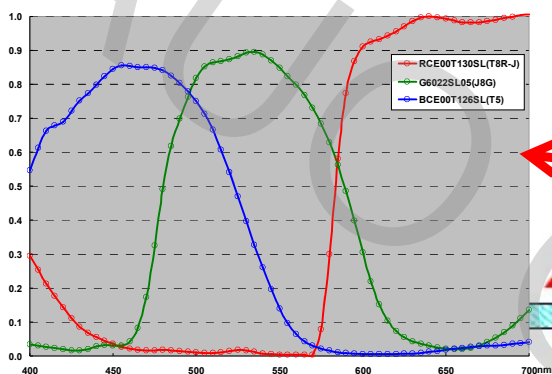
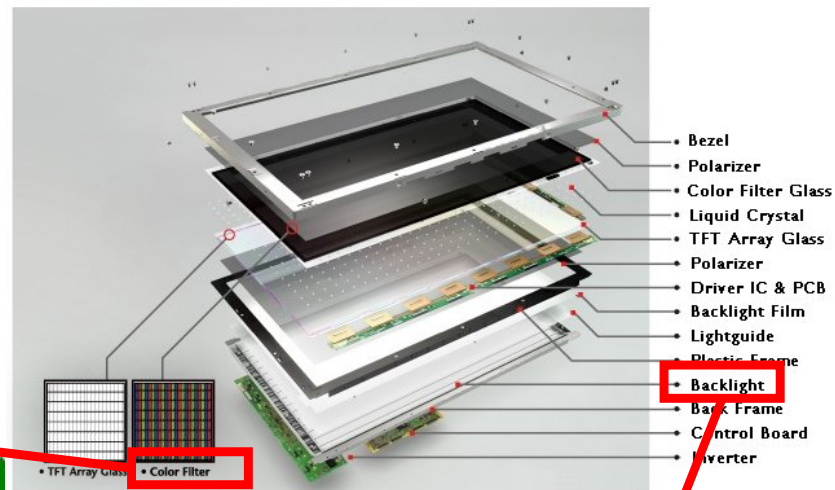
2017
8K TV



TFT-LCD Panel Structure



Light source and **color filter** are two key factors which affect the color of panel most.



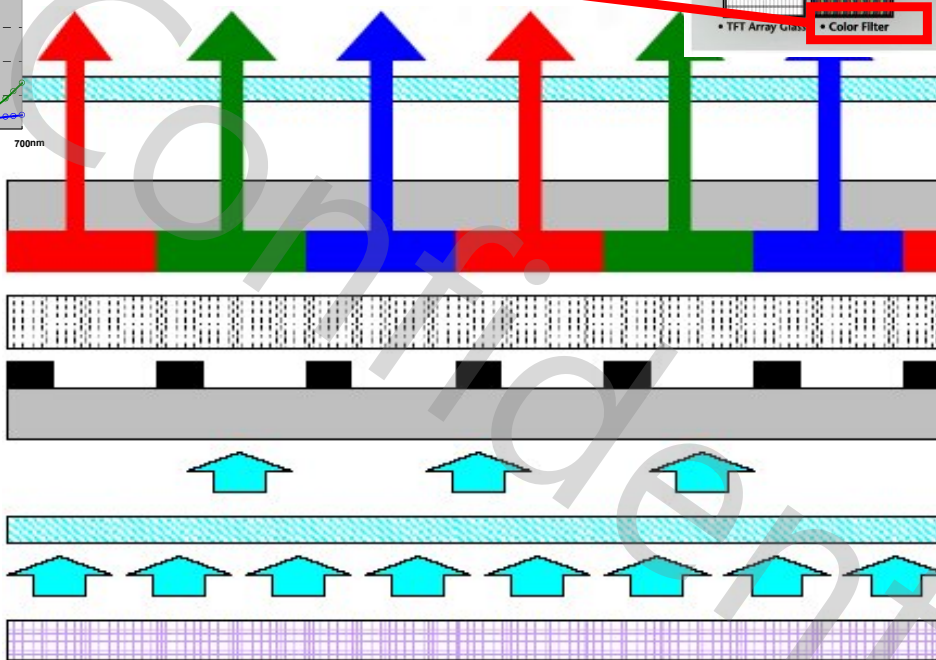
Color Filter

Liquid Crystal

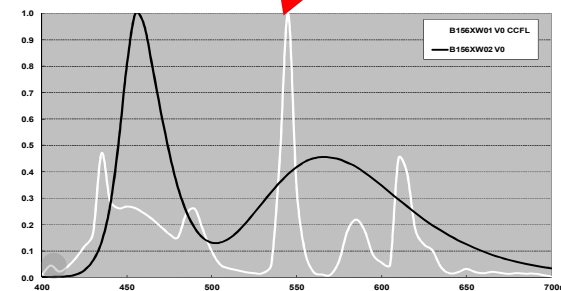
TFT Array

Polarizer

Backlight Unit



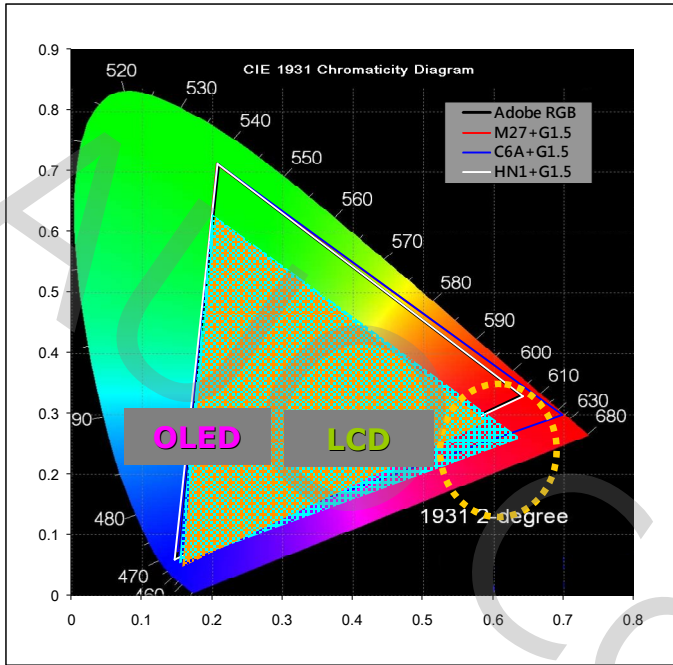
Light Guide Plate



Light Source

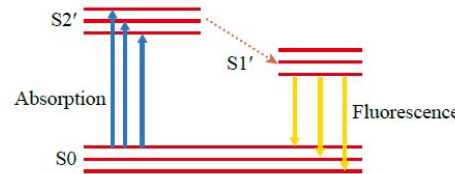
How to improve WCG by **Back Light?** **WUO**

OLED → OLED-like LCD

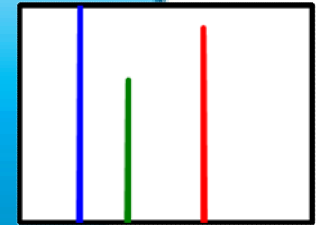
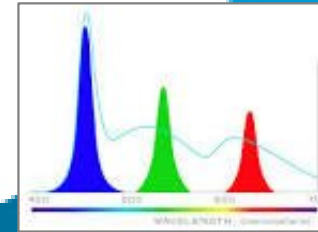


BLU evolution

- ◆ Two peak → Three peak
- ◆ FWHM: Broad → Narrow

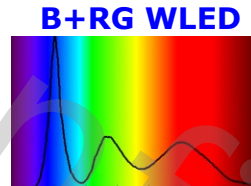


2015 Quantum Dot TV

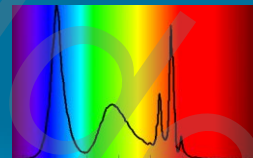


2017~
Laser TV?

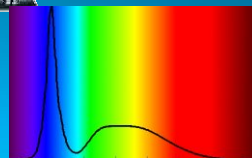
2009 LED TV



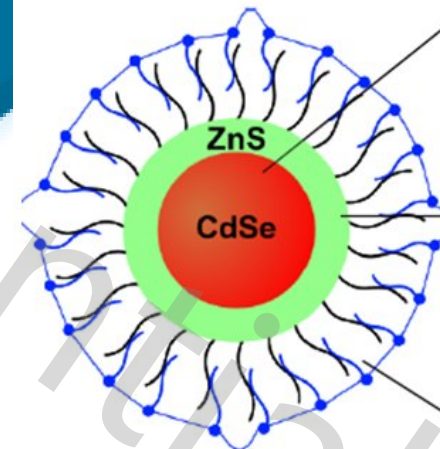
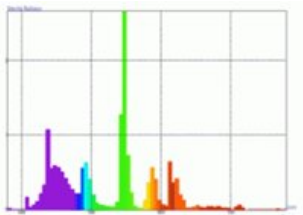
KSF WLED



YAG WLED



~2009 CCFL TV



Core (3~8 nm)

Well Semiconductor
Emission wave length
CdSe, CdTe, ZnTe, CdS, InP

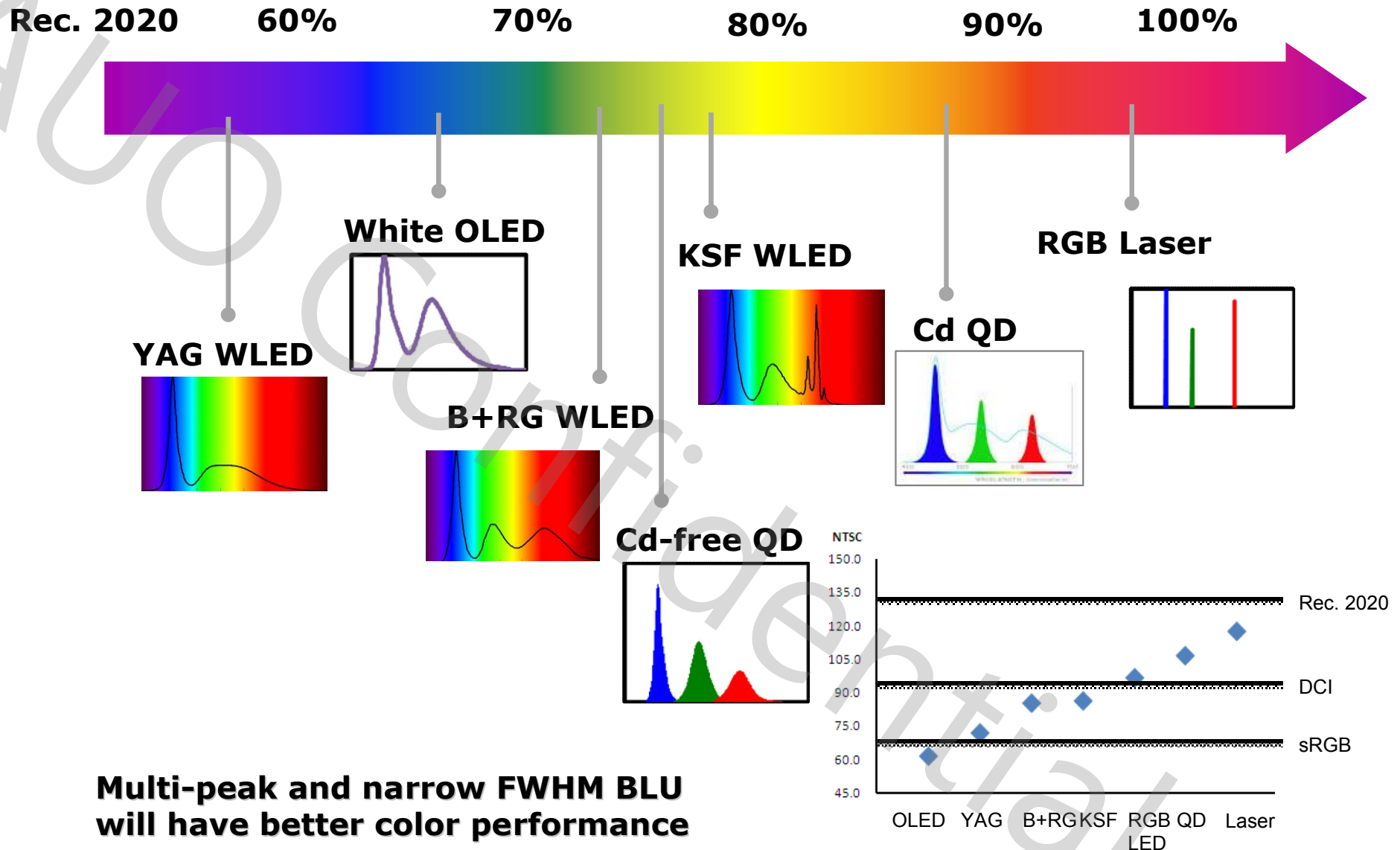
Shell (1~1.5 nm)

Barrier Semiconductor
Surface passivation
ZnSe, ZnS, CdS ...

Ligand (0.5~1 nm)

Surface stablier
QD solubility
With COOH, NH₂, P, TOPO

WCG vs Back Light Development Trend



Multi-peak and narrow FWHM BLU will have better color performance

Methods for WCG WLED BLU

Due to the natural technology of higher efficiency, low cost, ...
 → B+Y, B+RG are the mainstream solution of white LED

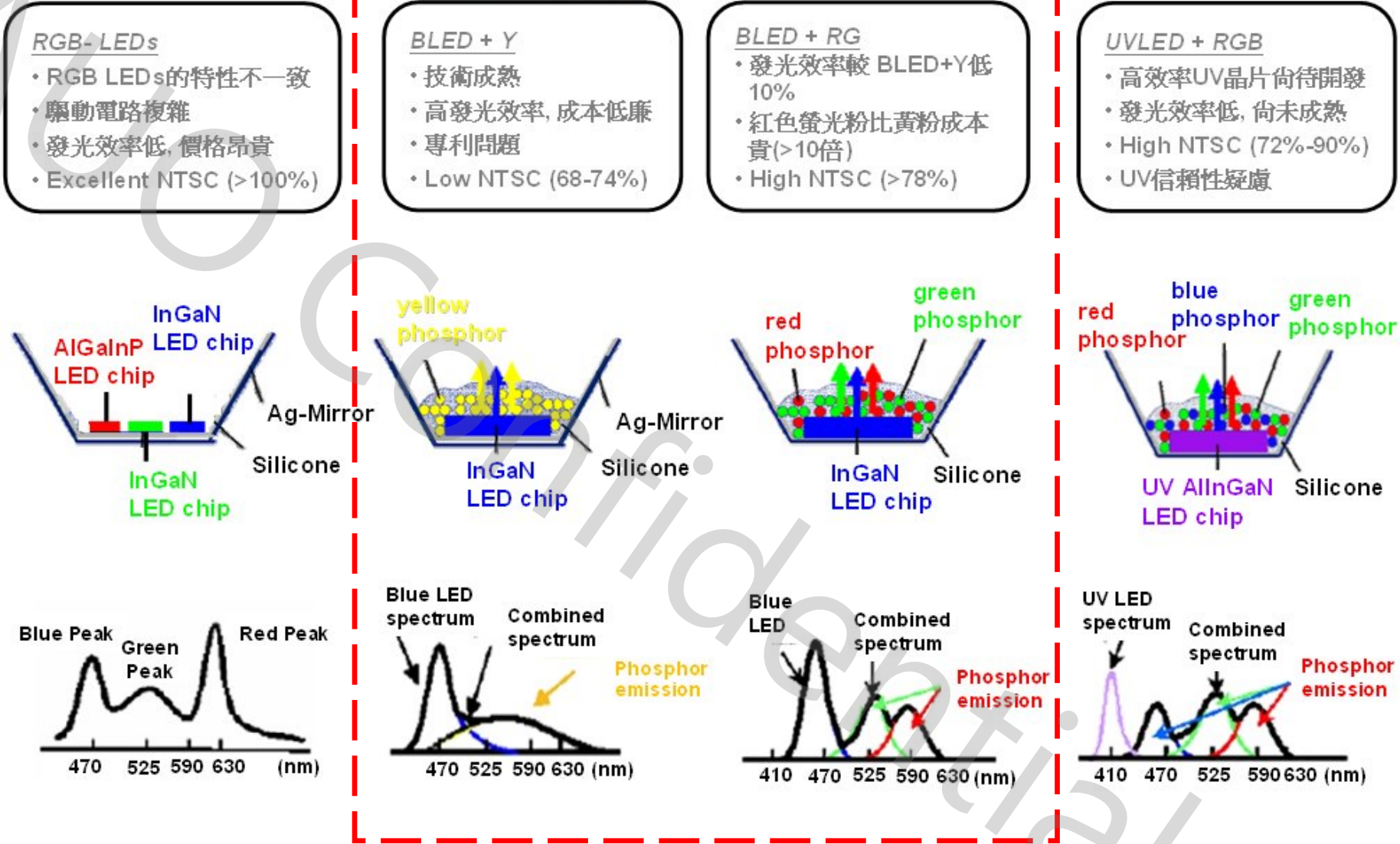


Figure form ITRI

Quantum Dot (QD) for WCG BLU

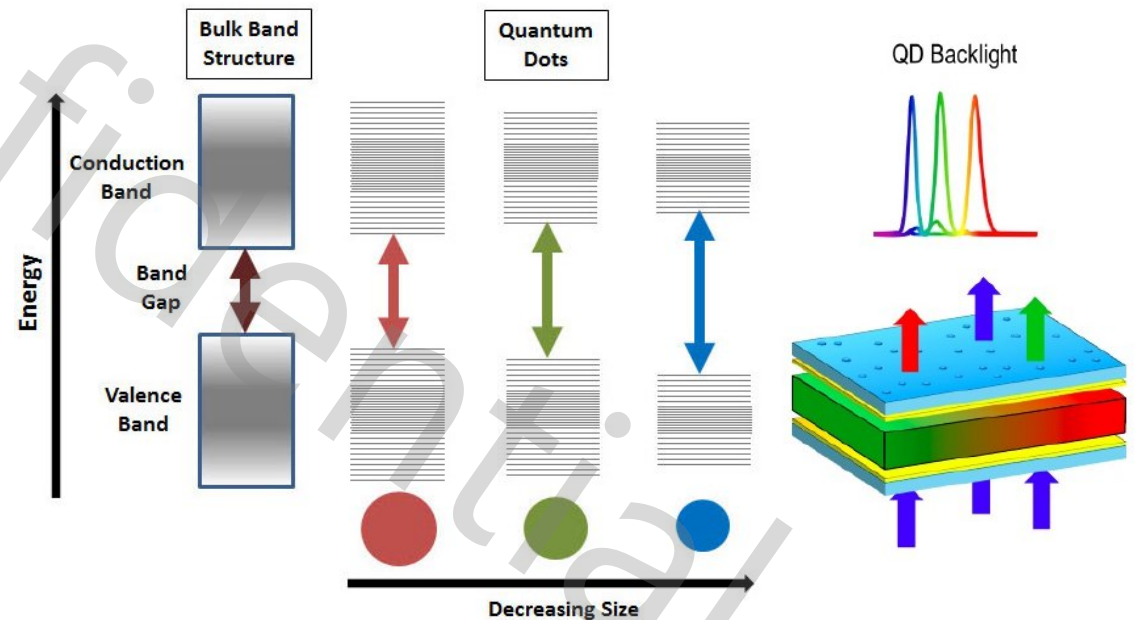
	Quantum Rail	Quantum Dot Enhancement Film
Structure		
Pros	<ul style="list-style-type: none"> ✓ With zero change in thickness ✓ For mobile devices ✓ Little Color shift 	<ul style="list-style-type: none"> ✓ With little change in overall thickness ✓ Can be scaled to any size, from tablets to large format TVs ✓ Uniformity

Quantum confinement effect

$$E_n = \frac{n^2 h^2}{8mL^2}$$

$$\Delta E = E_{n+1} - E_n = \frac{(2n+1)h^2}{8mL^2}$$

$$L \downarrow \rightarrow \Delta E \uparrow \rightarrow \lambda \downarrow$$



Cd or Cd-free QD v.s. ROHS Standard

ROHS Six Restrained Material

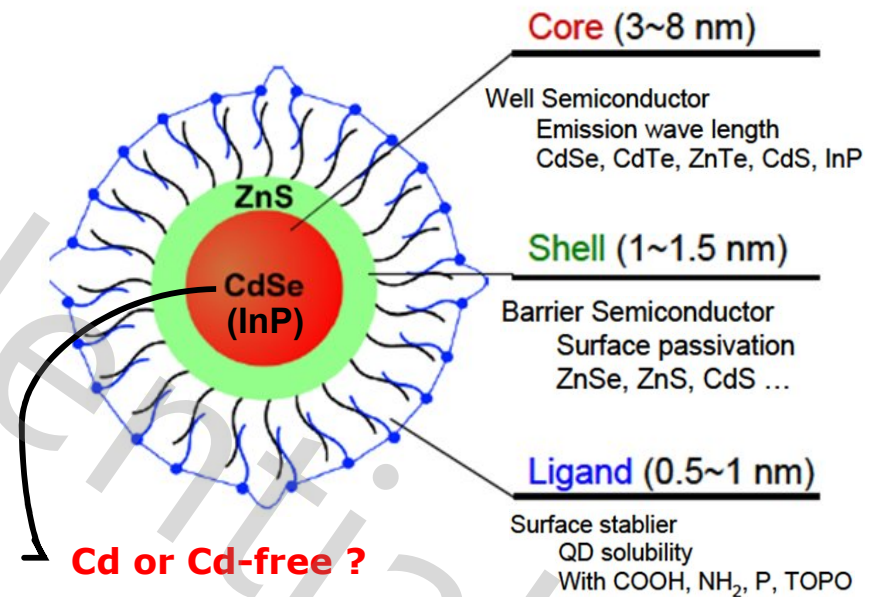
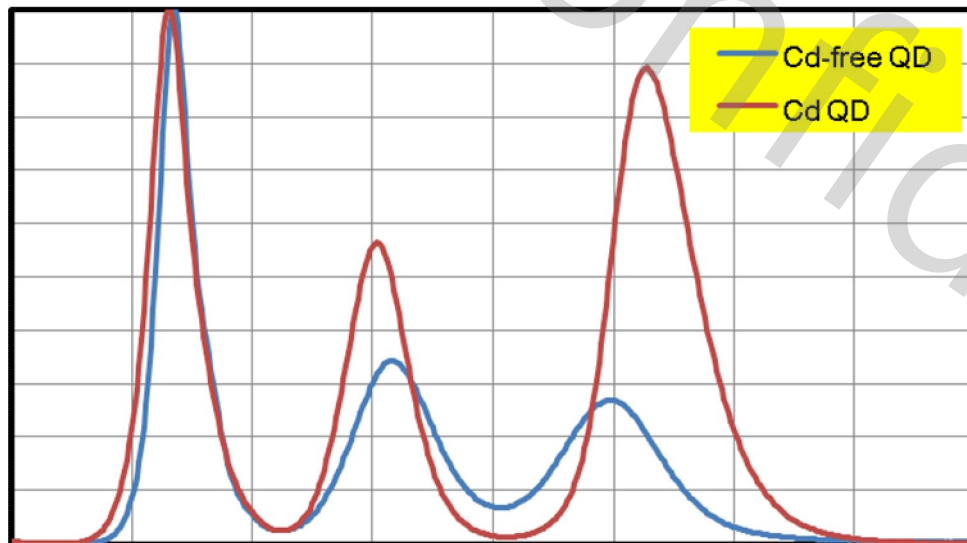
Restrictions on the Use of Certain Hazardous Substances in Electrical and Electronic (products)

Six restrained material	Pb, Cd, Cr6+, Hg, PBBs and PBDEs
-------------------------	----------------------------------

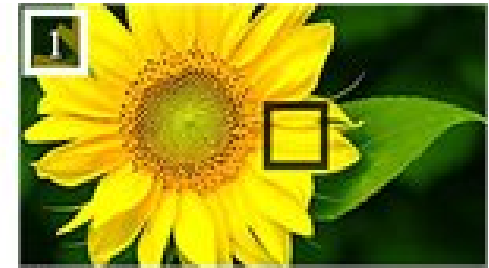
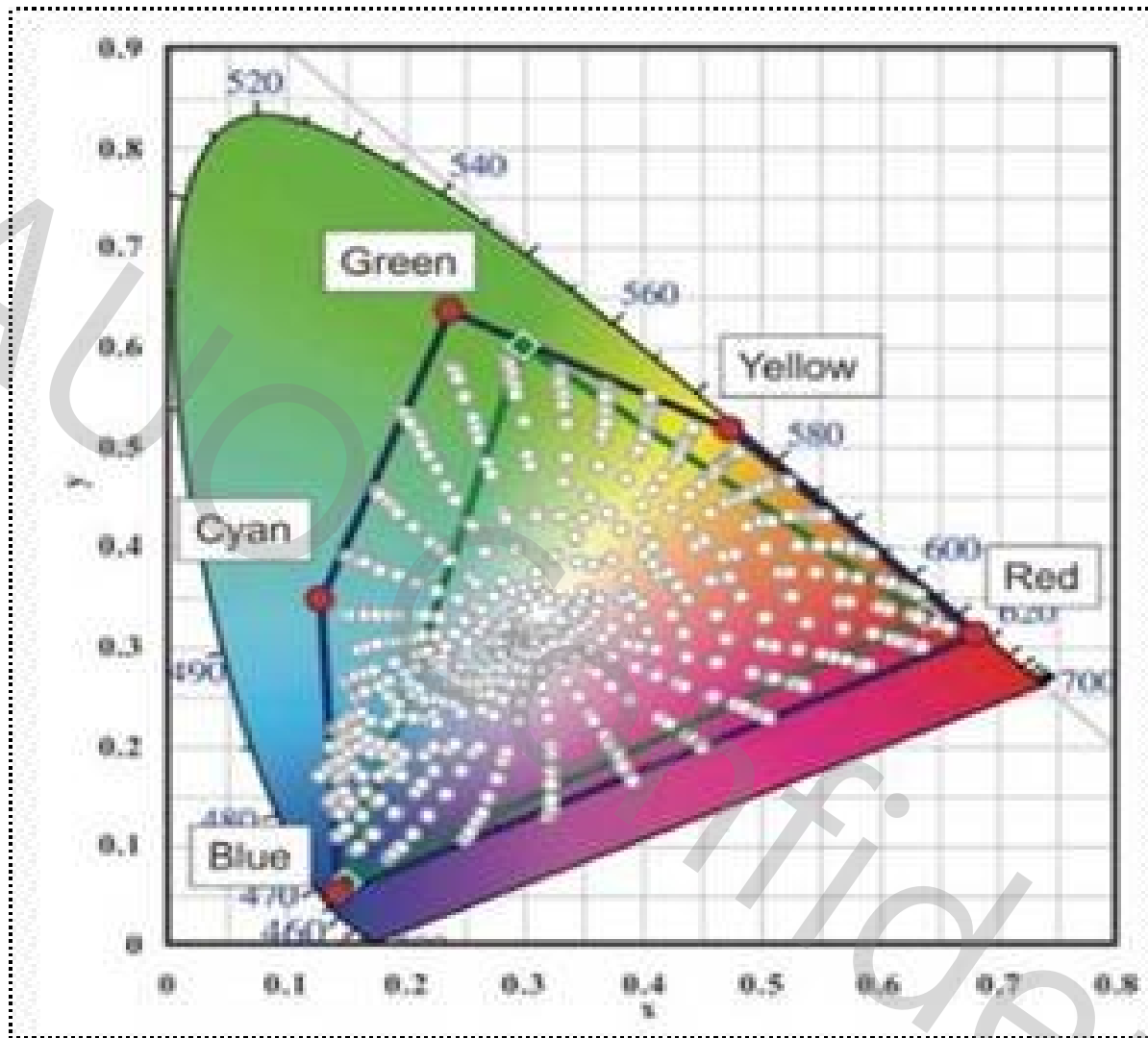
European Commission announce the restrained material standard including Cd, **the wt% of Cd < 0.1% can be applied** on 7 March, 2016.

Can Cd QD be applied for LCD after 2017?

→ Cd-free have poor QY and broad FWHM than Cd QD



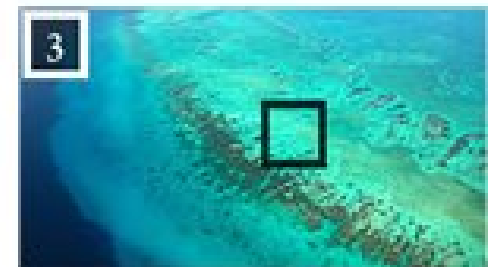
Multi Primary Color (MPC) Display



Bright yellows



Sparkling golds

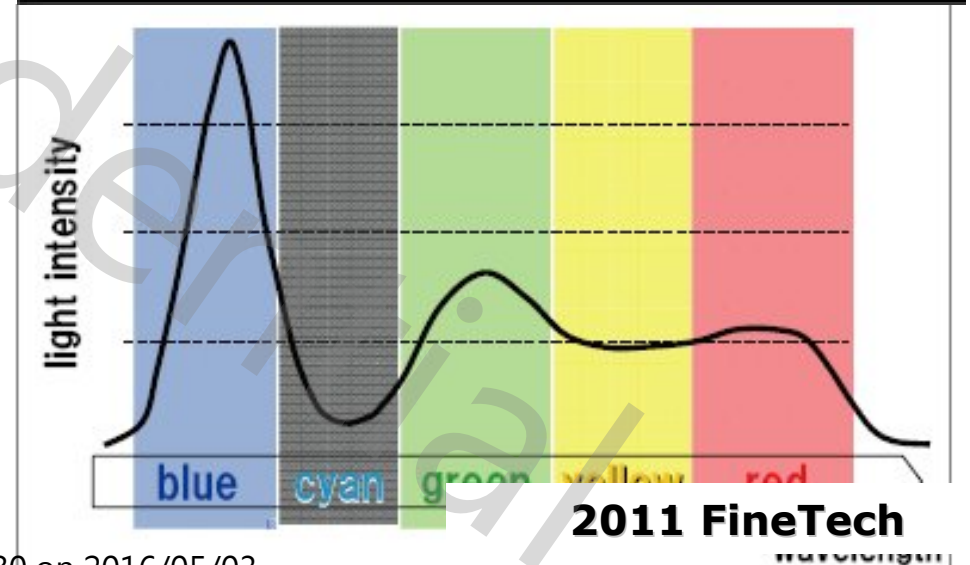
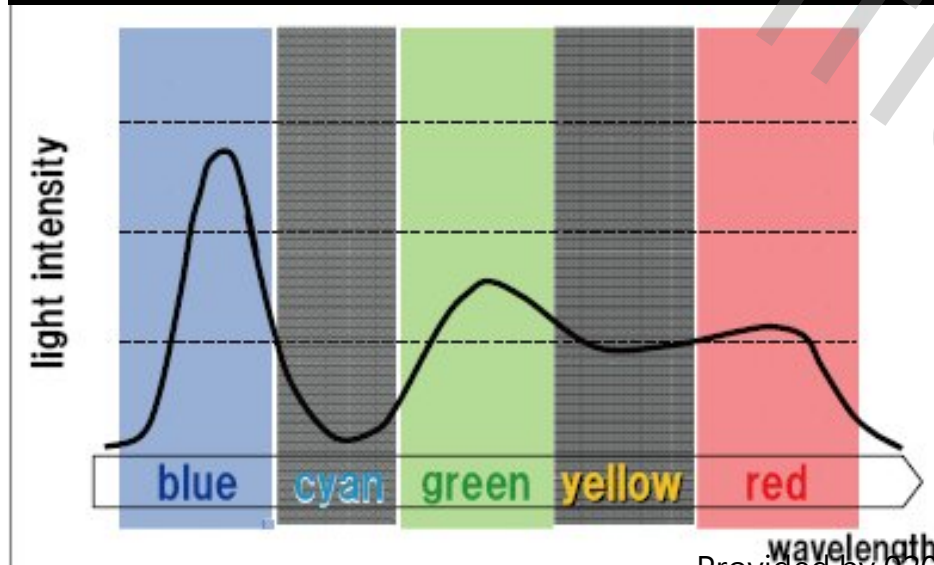
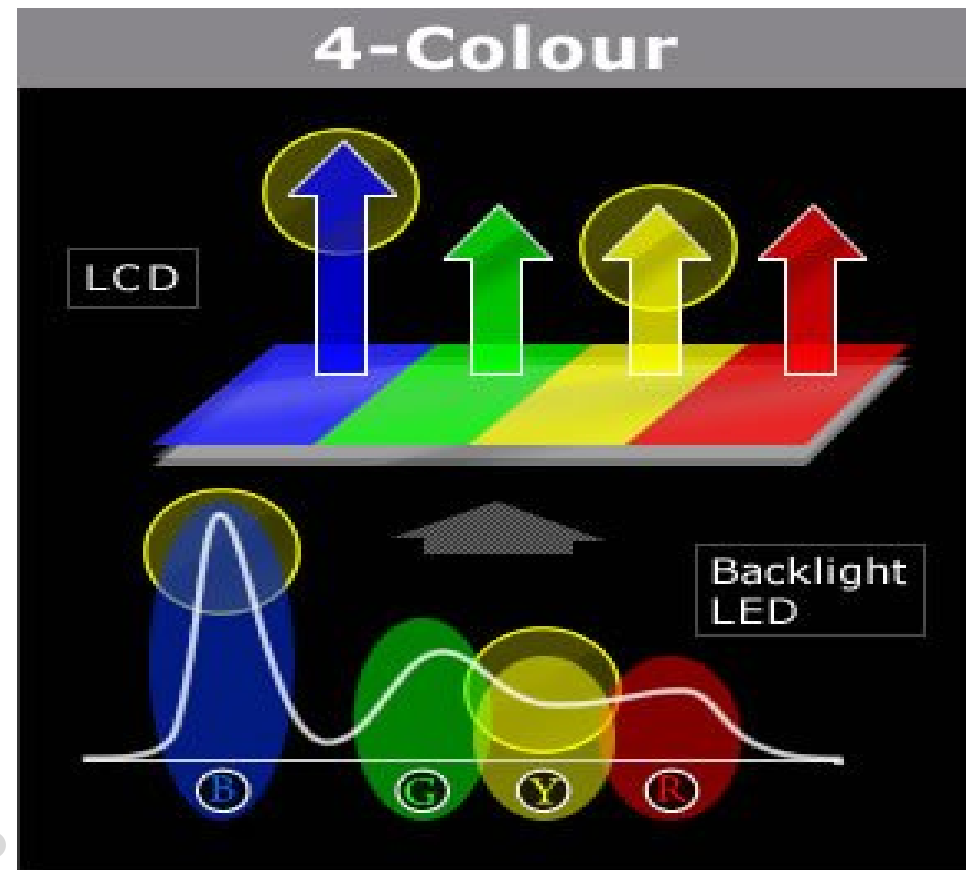
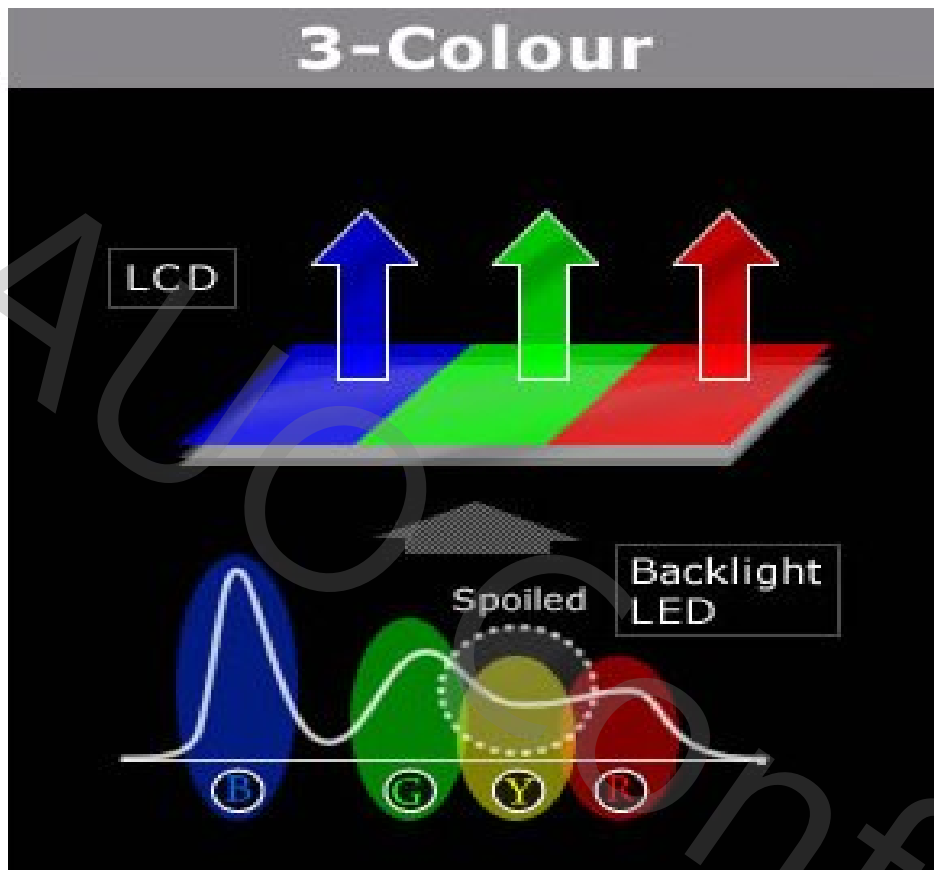


Light blues

2011 FineTech Sharp

- A. Not all of the colors perceived by the human eyes can be obtained by mixing three primary colors (**RGB**).
- B. A multi-primary color displays are essential if vivid color reproduction is to be achieved.
- C. The gamut of the **MPC** display covers much more yellow and cyan colors than sRGB does, which results in high coverage of real surface colors.

Multi Primary Color (MPC) Display



Trend in 3 Primary Color Resist

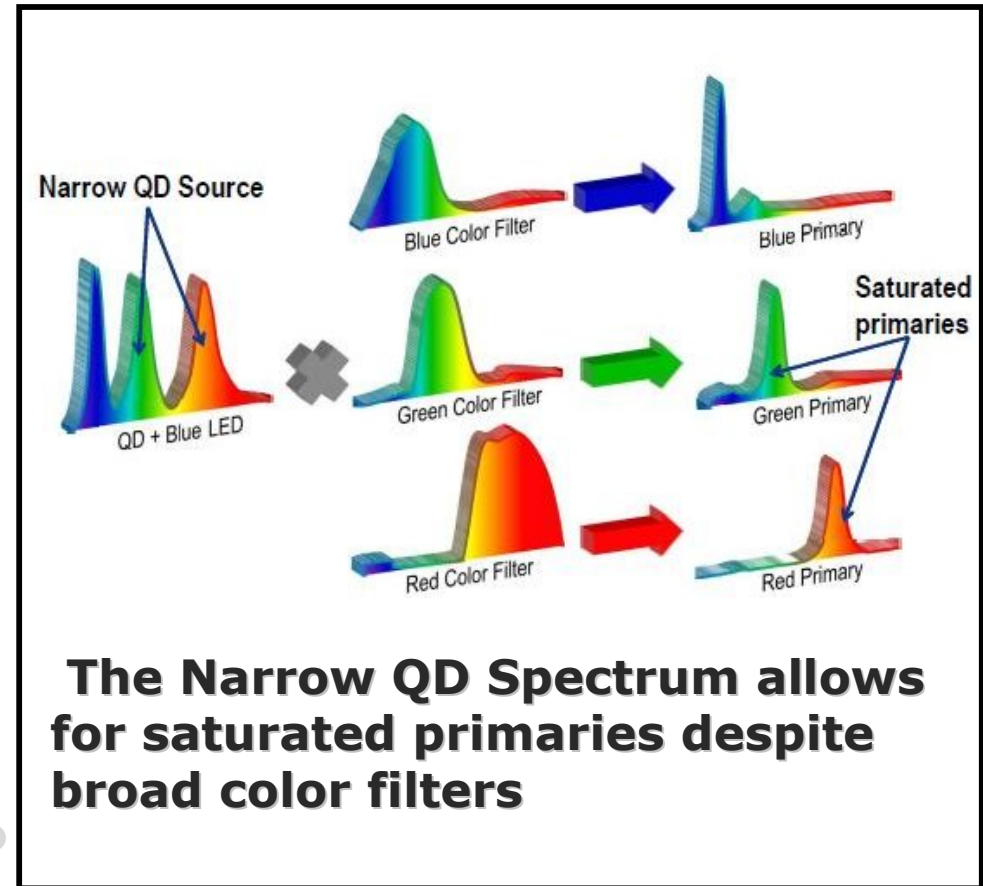
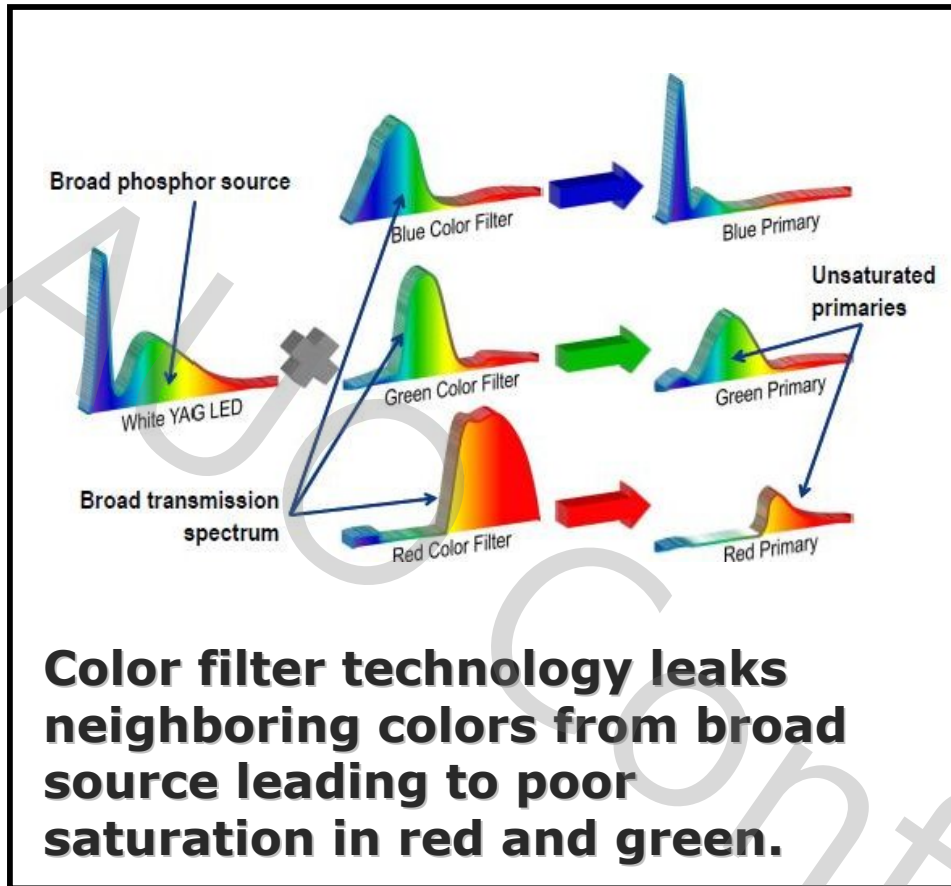


Trend	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	
Back Light	CCFL		YAG WLED		B+RG WLED		KSF WLED		QD WLED		New-BL?	
Color Trend	High Contrast			High Brightness							Wide Color Gamut	
RED	Pigment R254/R177/Y150			Pigment R254/R177			Hybrid (New R-pig/Dye)		New R pig. ? All Dye ?			
GREEN	Pigment G36→G58			Pigment Y150→Y138			<ul style="list-style-type: none"> ◆ Improved Pigment/Dispersant ◆ Research of Novel Colorants (New-Pig, Y-Dye, G-Dye) 					
BLUE	Pigment B15:6/V23				Pigment B15:6/V-Dye			Hybrid or All Dye? (B Pig/V-Dye/B-Dye)				

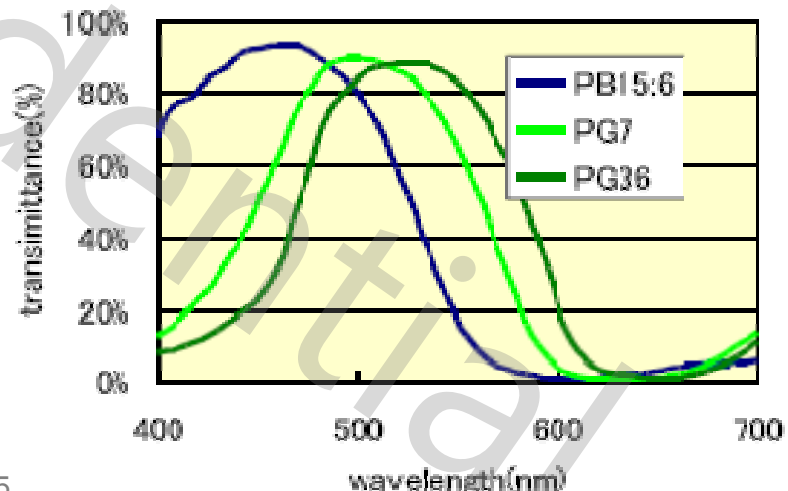
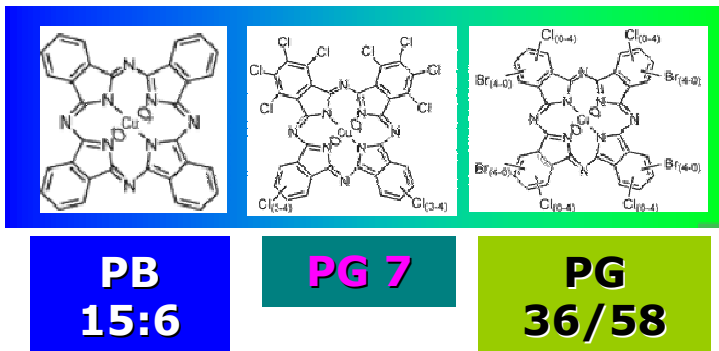
Green & Red : Key Materials for WCG

AUO Proprietary & Confidential

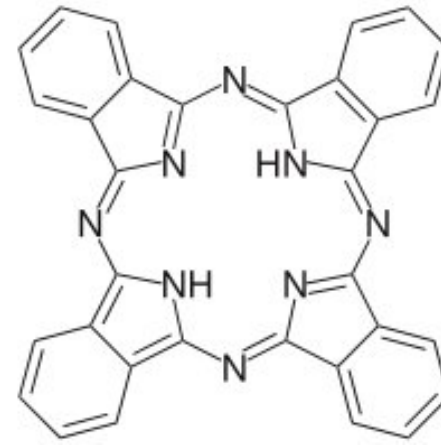
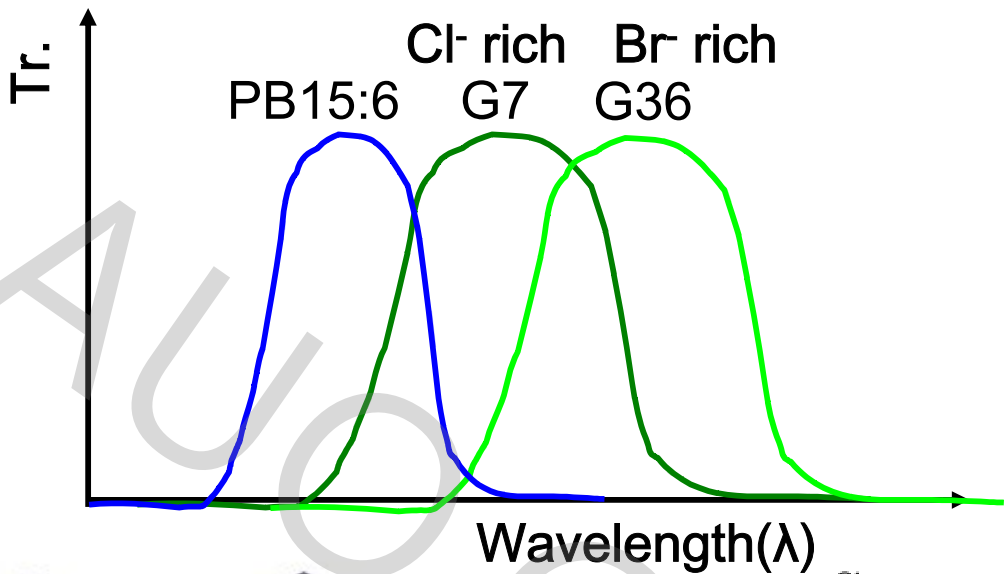
How to improve WCF by 3 Primary Color ?



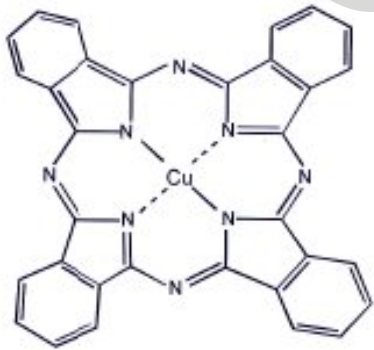
PG7 performance up and new material synthesise



How **color resist** produce the color?

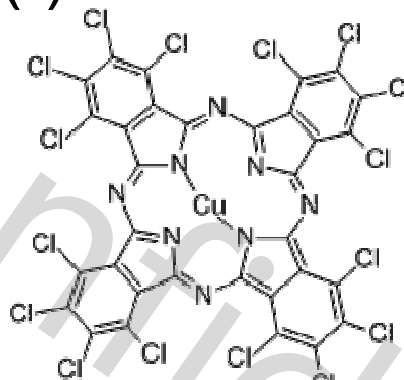


Phthalocyanine



PB15:6, PB15:3

Halide added



G7

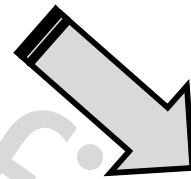
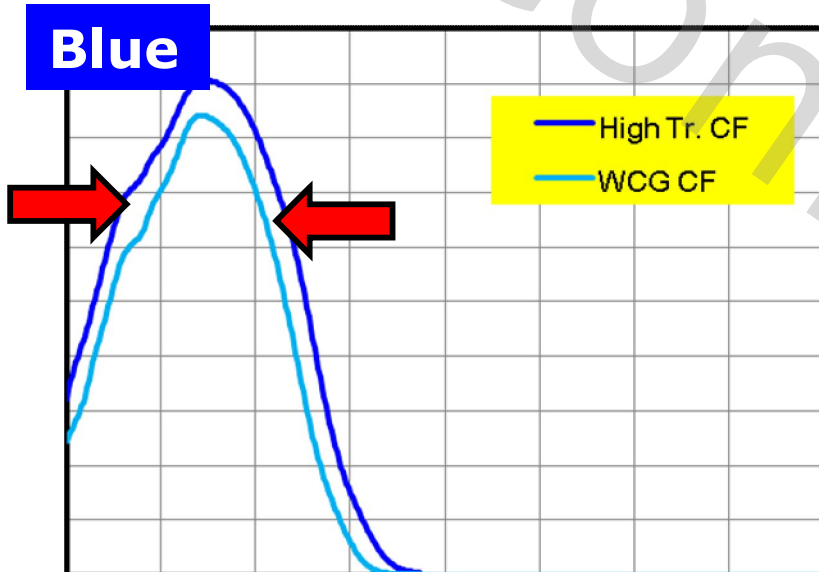
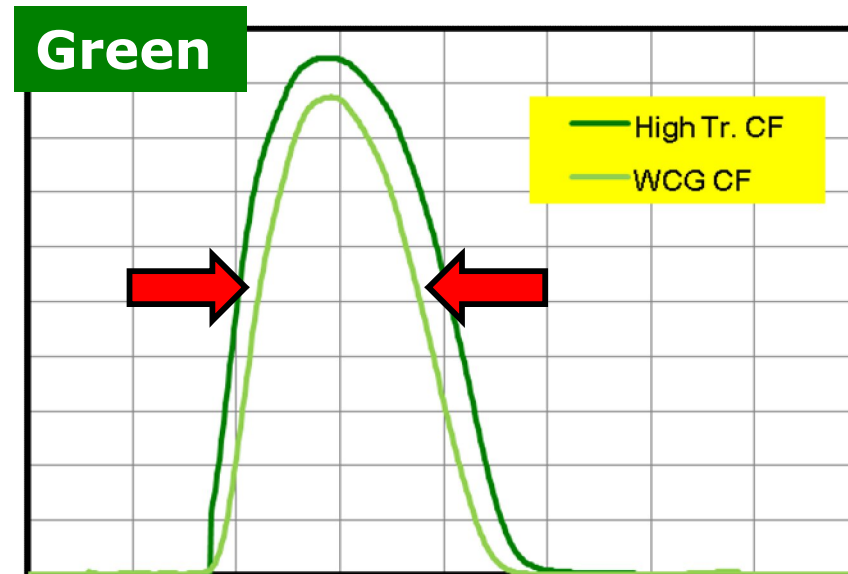
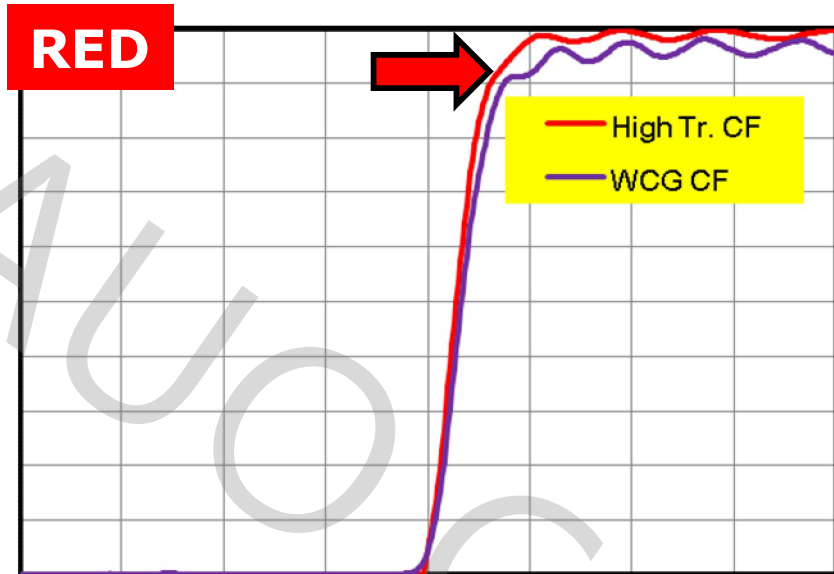
Cl⁻/Br⁻ ratio adjust



PG36

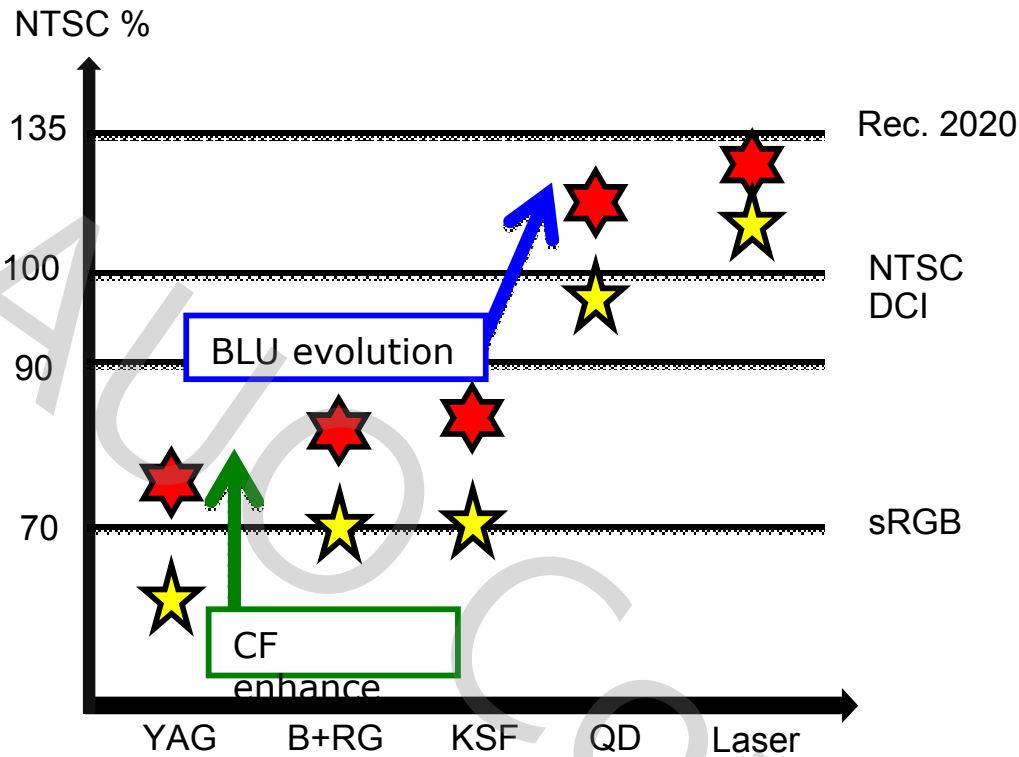
- ◆ **Phthalocyanine is often used to pigment, the central metal and functional group cause different optical property.**
- ◆ **Halide(Cl⁻, Br⁻, I⁻) is electron withdraw group**
 - The color filter spectrum shift to long-wavelength
- ◆ **Spectrum shift caused of Cl⁻ and Br⁻ ratio**
 - Cl⁻ rich cause hypsochromic
 - Br⁻ rich cause bathochromic

How to improve WCF by Color Filter



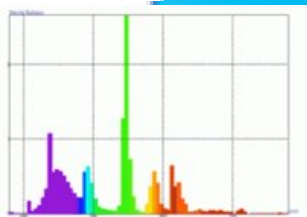
**WCG CF will cut the bandwidth
→ Narrow band CF is the key
of wide color gamut display**

CF + BLU Optimization for WCG



WCG CF
 High Tr. CF

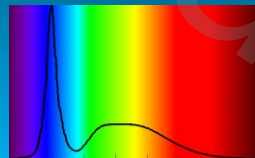
~2009
CCFL TV



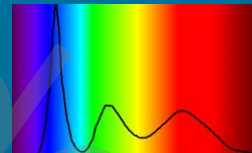
2009
LED TV



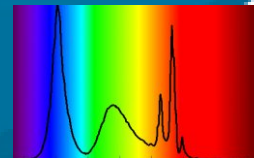
YAG WLED



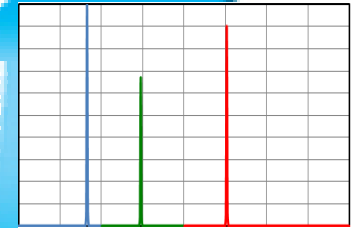
B+RG WLED



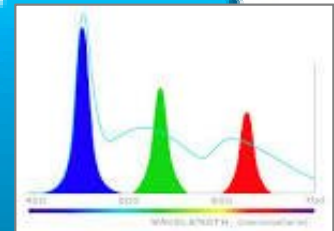
KSF WLED



2017~
Laser TV?



2015
Quantum
Dot TV



CF & BLU are two key factors

- ◆ Narrow band BLU.
- ◆ WCG CF.

→ WCG Gamut Get!



Thanks for listening!

